

# Imp Club Spares Stock List and Prices – April-May 2024

Compiled by R.J. Allan

**I have been working with Imps for more than 45 years!**

This is the list of spares stock held currently by The Imp Club Ltd. We buy new after market and “new old stock” spares from time to time at advantageous prices for sale to Club Members. This list includes stock acquired recently from Speedy Spares of Hove. We also stock re-manufactured parts, to which we apply our own quality control procedure. Please don't forget that if the part you require is not listed here, then a member of the Specialist Panel may be able to locate it for you – see the last section on this Web site. You can contact me and I will suggest a supplier who may be able to help.

If members have un-wanted parts for Imps or variants, or are able to source any quantity of new spares which may benefit other members, please contact the Spares Coordinator. Some parts are now in short supply and your help is much appreciated.

For a printable (PDF) version of this list click here: [stock.pdf](#). We recommend you view the on-line version to save paper and get our regular updates.

© **The Imp Club Ltd., 2005-2024.** The Imp Club Spares Scheme is a service offered by Imp Club Members to other Members. The Imp Club Ltd. does not accept any liability for the suitability of spares provided or for the use to which they are put after sale or information supplied. However all information and advice is given in good faith and passed on from original dealers' information or experience of Club members. Parts are bought as described and should be returned immediately if the customer is not satisfied (there may be a small handling charge to cover postal costs).

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## 1 Imp Club Spares Stock List and Prices – April-May 2024

Here is the list of spares held currently by The Imp Club Limited. We try to buy spares from time to time at advantageous prices for sale to Club Members. Please don't forget that if the part you require is not listed here, then a member of the Specialist Panel may be able to locate it for you. If we can't locate a new part we may offer second hand items available from another Club member.

We are experiencing difficulty in obtaining some items post Breaks-It! and suppliers are quoting out of stock with long lead times. There has also been a number of significant price rises.

Spares in this list are advertised at a cost which has been discounted to members for their own use. Since the Club is run on a voluntary basis for the mutual benefit of all members we have to ask that buyers declare their membership number. Cost of membership is, at the time of writing, £24.00 per annum for the UK (plus £3.00 once off joining fee). Please check Web site for latest amounts. For overseas prices please contact the membership secretaries.

When confirmation of order is received, this is to indicate that we have received your order. It does not indicate that a contract exists between us. We will indicate acceptance of your order, and hence a contract between us, when we send you an invoice. We have included this term to protect us in the case that a mistake has been made in pricing, we have inadvertently under priced goods, or we are no longer able to supply a particular product for some reason. In the case of a change of price, we will try to contact you first to ensure that the new price is acceptable.

Information given in this list includes part number, description, availability and price at date of publication subject to P&P. To order, please contact us or send a cheque payable to "The Imp Club". We are also able to accept most credit cards, PayPal or bank transfer.

For insurance and tax reasons, we only sell to Imp Club members and those of related clubs such as the Clan Club. We are VAT registered (number GB 141 9391 11) and VAT may have been paid at source on all items marked "\*". We can provide a VAT receipt if required.

If members are able to source any quantity of new spares which may benefit other members, please contact the Spares Coordinator as below.

### 1.1 NEW – Recent Items added to Stock

These are some of our recently available or newly re-made items.

- Electric oil pressure gauge and sender – Electric
- 1040cc 75mm head gasket, Chesman type – Engine
- Silicone radiator hoses – Engine
- Courtesy light switch for door pillar – Electric
- Tank sender unit, early genuine – Electric

- MkII temp gauge – Dashboard
- MkII front wishbone bush, rubber – Suspension
- Lucas style battery isolator switch – Accessories
- Wheel nuts and studs – Suspension
- Big-end bolts – Engine
- Cooling fans – Cooling
- Baulk rings late – Transaxle
- Solex carb insulator non-asbestos – Carb
- Viton fuel pump cap seal – Carb
- Transaxle mounts – Transaxle
- Fuel filler cap seal nitrile – Carburettor
- Alternator fitting kits, bolts, spacer and bracket – Electrical
- Door handle joints – Body
- Bonnet hinge joints – Body
- Comp manifold gaskets – Engine
- Sump plug, magnetic – Engine
- De-camber washers for early suspension – Steering
- Plastic no-warp door cards to cover yourself or ask Lesley – Body
- Modern fuel pumps – Carburettor
- 55”, 57” Speedo cables (early) and 55” (late) – Dashboard
- Imp MkI front suspension bushes, rubber or poly – Suspension
- Ginetta G15 front poly bush kit – Suspension
- Complete bolt+nut fitting kits for Ginetta G15 front suspension – Suspension
- Standard silencers – Carburettor and Exhaust
- Hand brake operating-transfer levers – Brakes
- Rear hub nuts – Suspension
- Clip speedo cable to stub axle – Suspension
- RG385 kingpin tool – Books and Tools
- RG386 suspension bush tool – Books and Tools

- Rack centre gaiters re-made – Steering
- Check strap MkIII glove box – Body
- Rack end boot in nitrile rubber – Steering
- Stone guard bell housing – Transaxle
- Bolt cable clamp for Strombergs – Carburettor
- Hose 2382 pump to 3 way bleed – Engine
- Oil cooler hose retainer to sump – Engine
- Stromberg cable bracket – Carburettor
- IMProved clip to hold choke cable onto the lever – Carburettor
- Clutch release bearing clips – Transaxle
- Hand brake adjusting nut and spring – Brakes

#### Spares Coordinator

Bob Allan

Shadewood Farm,

283 Chester Road,

Grappenhall,

Warrington WA4 2QE, UK

Tel: +44 (0)1925 267084 (all day weekends, monday and wednesday or 5-6pm other days)

e-Mail: [spares@theimpclub.co.uk](mailto:spares@theimpclub.co.uk)

**Note:** Follow our X-Twitter feed here *@ImpClub\_Spares*.

**If we haven't got what you want – please ask, as stock is changing all the time.** If we *really* haven't got it, we will find someone from the Spares Panel who may be able to help.

**Please note that we are now stocking re-manufactured components from Malcolm Anderson, Dutch Rootes, Mark Maynard and ourselves, which are included in this list.** We also have new suppliers of brake components, radiators, gaskets, body seals, panels. Prices have been listed accordingly.

**If you know of any new, un-used (new), Imp, Clan, Davrian or Ginetta G15 spares please contact the Imp Club via Bob Allan +44 (0)1925 267084 or any other Club official. Please note that some Imp based vehicles use Triumph Spitfire front suspension and steering components. We are also willing to stock these and can recommend suppliers.**

**If you are a supplier, have experience in sourcing equivalent components, re-conditioning or re-manufacturing, and are willing to help, we would be glad to hear from you.**

**The Rootes Archive Centre has a very extensive collection of original drawings and related information about the manufacture of Rootes cars, including Imps.** To see the list of Imp drawings and original part numbers, go to the Web site <http://www.rootesarchivecentre.org.uk> and follow the link to “The Index”.

## 1.2 Comments from Club Members

Norman, Cookstown, 1/11/2023: *Thanks again Bob. I hope the Club membership realise how much effort you put into spares for the little cars. I've been dealing with you for a very long time now and nothing is too much trouble.*

Andy, Lincoln, 26/7/2023: *I take my hat off to you Bob. I don't know how you manage to do the Imp Club stuff as well.*

Antoni, Stratford, 8/2/2023: *I just wanted to thank you so much for your hard work in pulling together all of those parts for me, much appreciated.*

Les, Hull, 28/1/2023: *I received parcel on Friday thank you very much, good quality all round on parts and gaskets etc. and lovely job on refurbished Laycock clutch, once again you have come up top trumps.*

Alan, St.Andrews, 26/20/2022: *You do an excellent job of those steering racks Bob I got one from you a few years ago and it's still going well.*

Peter, Neath, 18/6/2022: *You have been a great help throughout the build and since I got the car on the road.*

Les, Hull, 8/6/2022: *Thanks once again for your very prompt and reliable service , its very nice to have a good backup and parts service.*

Simon, Gosport, 23/5/2022: *To all on this email list – thank you! Over the last 4 years you provided the parts, the expertise, the advice, often patience and sometimes pure kindness, to bring our car back from the very nearly dead. Seven days ago our Californian had not been on the road in this Millennium since I discovered it rotting in a field in Leicester. Today we arrived back from the 2022 Going Dutch tour of the Netherlands, with about 50 other Imps from the UK and Europe. In its first seven days of new life, it covered 1,150 miles across all sorts of terrain, in monsoon rain and in glorious sunshine, for hour after hour. Yes, I bolted it together, but without your contributions this Hillman Imp Californian couldn't have been saved. So as you sup a cup of tea tonight, have a quite smile – what you did was worthwhile.*

Chris, Isle of Wight, 27/12/2021: *Many thanks for your help not just through 2021 but always, I much appreciate it as I am sure the Club and most of its members do.*

Alan, St. Andrews, 28/11/2021: *I meant to contact you earlier. I must say I'm delighted once again with the bits you have sent and the promptness and efficiency of your service.*

Paul, Sheffield, 2/5/2021: *Just a quick thanks for once again sorting and delivering my parts order in rapid time. Great service as usual and what a great bloke and asset to the club you are!*

Trevor, Maldon, 12/4/2021: *I would just like to compliment you on the efficient service you run on behalf of the club, a huge asset to any club.*

Dave, Redditch, 9/4/2021: *Bob thank you for a very efficient, helpful and knowledge service and thank you for the diagram, this level of service is sadly a very rare thing these days, speak to you soon as I need more bits.*

Graham, Solihull, 9/10/2020: *Just unpacked and checked everything and am very, very happy indeed! You have renewed and restored my faith in the process!! In this day and age, I almost dread opening anything mail ordered as nothing seems to be right these days! - Haha!! Just perfect Bob, can't thank you enough!*

Ian, Northampton, 10/8/2020: *Many thanks again for your excellent service. I am so pleased to support the Imp Club.*

John, California, 16/6/2020: *Thanks Bob. The service you supply is much appreciated. I wish others were as efficient.*

Robert, California, 4/3/2020: *Thank you very, very much for all your help. I would have been at a loss without all your input.*

Daniel, Yelverton, 29/2/2020: *Many thanks Bob. You are a real credit to the Club! I couldn't keep my car going without people like yourself.*

Allan, Burscough, 27/2/2020: *Just wish everyone was as easy to deal with as you and the Club have been. Much appreciated.*

Maurice, New Zealand, 18/2/2020: *Many thanks once again from a very happy Imp owner.*

Martin, Aberdeen, 15/2/2020: *Many thanks for the swift and efficient service.*

Michael, Southampton, 10/12/2019: *Spares received this morning. The Imp Club should be proud of the service you provide.*

Peter, Neath, 2/11/2019 has asked to leave a comment.

Frank, Newbury, 8/2/2019: *What a great service, been using Imp Club Spares for more years than I care to remember and you've never let me down. Quote me on that!*

Bob, Swindon, 20/11/2018: *We'd be lost without you or the service you provide. Much appreciated. Thanks!!!!!!*

Tristan, Bremen, 14/9/2018: *The parts arrived this afternoon, thank you very much for the fast packing. Supi, I can have the Imp run again this weekend, I appreciate your efforts, thanks again and wish you a happy weekend too.*

Alastair, Paisley, 29/8/2018: *P.S. very pleased with the water pump! Once I got it in, that is.*

Graham, Australia, 20/7/2018: *All fixed and the Imp is running ... Thanks again for your assistance could not have done it without your help.*

Ian, Leeds, 16/5/2018: *I am very grateful to you (and the Imp Club) for your support in maintaining my G15 in good order. You echo my dedication in keeping a beautiful classic on the road.*

Dave, Fife, 3/5/2018: *Thanks again for your always excellent service!*

Simon, Stevenage, 19/4/2018: *Went to Imp Ecosse in the Stiletto with the dizzy you supplied - it ran very well and starts really easily so very pleased.*

Tony, Scunthorpe, 18/4/2018: *You are a great person to know and I'm so grateful to you and your Club great work keep it up and I'll be in touch maybe meet up on the club meets etc.*

Graham, Warwick, 28/3/2018: *just a quick note to confirm receipt and to say thanks for the brilliant service, I will be busy over the easter weekend.*

Paul, NL, 14/11/2017: *The Chamois is on the road now after 33 years. The first time I went to the M.O.T. the car passed the inspection without any problems. I was very pleased... By the way, when we are driving the Chamois, most people are looking at it and then start smiling at us. So, when we feel down a little bit , we take a ride with the Chamois, and everthing is o.k. then.*

Jules, High Wycombe, 12/5/2017 *I have found getting some Imp parts is quite tricky and you have been very helpful.*

Ian, Canada, 1/5/2017: *Thanks very much for all your hard work. Everything arrived in good shape. I especially appreciate you finding me the [...] That was above and beyond.*

Ruben, Malta, 1/4/2017: *Incredible you guys at the Imp Club, so fast with the info I asked for in only 24 hrs. thanks regards. In my life I had many marques and I've been member in many clubs but I always said to my friends: NO ONE BEATS THE IMP CLUB. Soon you'll have me a member again, cause I sold my Imp three years ago and as if I left some one special.*

Andrew, Edinburgh, 21/2/2017: *Many thanks for everything you have done for me. Really, much appreciated.*

Andrew, Blackburn, 21/2/2017: *Parcel arrived yesterday, excellent service as always.*

Lars, Sweden, 19/2/2017: *Thank you for an excellent service once more. Very happy.*

Gavin, Redcar, 28/10/2016: *Firstly, thanks again for all of the supplies during my restoration. As you are possibly aware, the car won its class in the modified category at National, so you deserve some credit for the support you gave me.*

Mike, Bicester, 21/10/2016: *I must admit I was horrified at the thought of trying to get parts for this [MkI] rebuild but you guys at the Imp club have made it a breeze, the job is now quite fun, many thanks for your help with the last order.*

David, Leicester, 1/10/2016: *Many thanks for the prompt delivery of ... Fantastic service, much appreciated.*

John, Berkhamsted, 19/8/2016: *Thank you Bob, thats beyond perfect.*

John, Berkhamsted, 17/8/2016: *Just to let you know that the ... seat diaphragm I bought from you [at National] works well. The existing holes in the rear cross tube of the Imp seat frame are in the right place, as are the rearmost of the three holes in the side tubes. So new holes are needed for the remaining two hooks on each side, and for the two hooks at the front. I drilled the front ones first, to get the right stretch on the diaphragm and thus the correct locations for the new side holes.*

Mike, Dorset, 28/6/2016: *Thanks for your support and advice – and all the hard work on behalf of "the best club I have ever belonged to" – Cheers Mike.*

Ron, Winnipeg, Canada, 19/6/2016: *I want to thank you for the attentive service you always provide me, a very distant customer. I'll continue to come back to you, as I'm sure I'll need to from time to time. They [Ginetta G15] are fun cars, but charmingly eccentric (to put it mildly). By the way, I just joined the Imp Club because I know they'll provide great support.*

Philip, Newport, 14/6/2016: *We're grateful for the effort and time that you put in. I'm sure many think it's easy, but it sure isn't.*

NEC Restoration Show, 5-6/3/2016: Imp Club nominated for "best car club" and Myself nominated for "unsung hero". Thanks to all for your support.

Roy, Newport, 18/1/2016: *The package arrived this morning – SUPERB SERVICE!*

Simon, Stevenage, 9/11/2015: *I knew you were a star, this just reinforces that belief! Top job...*

Gavin, Ravenscar, 8/9/2015: *Arrived yesterday... Super quick!*

Graham, London, 8/6/2015: *Parts received this morning - first class parts and service, thank you very much.*

Pete, Telford, 30/3/2015: *Thanks for an excellent service... I shall use The Imp Club a lot more for spares – I honestly didn't realise what and how much you do!*

Melvyn, London, 26/1/2015: *Brilliant service = top team!*

Mark, Whitby, 25/1/2015: *Just to let you know the parts arrived this morning. Exactly what I needed.*

Lee, Australia, 20/10/2014: *It's great that you have such a comprehensive spares availability with such easy options.*

John, Australia, 14/9/2014: *I am so pleased with the service and your personal attention to detail ... by the way ... I lived in the UK-Europe for some 14 years, and loved it...*

Jon, 27/8/2014; *Many thanks for your prompt service, it has been much appreciated. All I have to do now is to wait for some good weather!*

Ian, 27/8/2014; *Got the spares OK, excellent service as always, thanks.*

Rosemary, Portugal, 6/8/2014; *This is to say how glad, and relieved, I was that you were able to help me... The Imp Club has, quite honestly, saved my life...*

**Imp Club National 2014**, special award for "Outstanding Contribution to The Imp Club".

Robert, 6/4/2014, South Africa; *My consignment was delivered to Roy's home yesterday. Clearing the shipment through customs was un-eventful and duties levied were minimal. Clearly all paperwork was in order and I thank you for your contribution regarding the initiating documentation.*

*Subsequently Roy has checked the shipment and confirmed that everything I ordered was correctly supplied and suffered no damage in its long transit...*

*I am most appreciative of the time and effort that you devoted to satisfying my large and varied order.*

*Your purchase of the Tex door mirrors on our behalf, and arranging the purchase – and related local logistics – of the replacement dashboard and door cappings from the Chairman, involved you in more than the usual amount of “hassle”, for which I and Roy are really most grateful.*

*The upshot of your contribution, plus of course Roy’s specialist know-how and quality workmanship, is that another Imp which might well have passed into rusty oblivion is being returned to service in a condition which may be stated without exaggeration to be better than new. For example, every screw fastening and numerous small steel fittings and brackets have been glass bead-blasted and electro-galvanised prior to (in some cases) epoxy painting. That’s superior to the factory original. All threaded fasteners are assembled with Coppaslip anti-seize coating – again better than original. When complete in the next few months I’m sure that it will be one of the most carefully assembled and neatest Imps around.*

*The Club has been a great source of Imp specific know-how for me and together with the Club Forums, Impressions and your excellent Linwood book, has been inspirational and helpful. We will keep you posted of our Imp progress here at the southern tip of Africa. Thanks again for your excellent service and support.*

Before that: I just assumed that everyone was happy.

## 2 Abbreviations used in Imp Club Spares List

PnP	postage and packing cost (see code below)
cw	complete with
bkt	bracket
OS or RH	offside or right hand side of car
NS or LH	nearside or left hand side of car
acc	accelerator
assy	assembly
bkt	bracket
brg	bearing
comp	higher grade part (no guarantee of winning!)
compt	compartment
con	connecting
diff	differential assembly
dizzy	distributor
gskt	gasket
h-lamp	headlamp
hsg	housing
incl	includes
recon	reconditioned
sport	twin carburettor engine as fitted to Sport and Stiletto
std	“standard” engine, i.e. MkI, MkII or MkIII but not Sport
w-pump	water pump
w-screen	windscreen

### 3 Conditions Applied

Imp Club Spares (part of The Imp Club Ltd.) provides replacement parts for Hillman Imps and related classic cars as listed in these pages. This service is provided for *bone fide* members of The Imp Club to whom these conditions apply. The service is by post or personal collection, we do not deliver. The list describes the goods available and follows the terminology used in Rootes parts publications. The items provided are new, re-conditioned, re-manufactured or new old stock (NOS) to original specification as far as we can ascertain (there is a separate quality control process). There are occasional “special offers” and “accessories”. Second hand items may be offered from various sources if this is the only solution available.

The prices shown in this list are accurate at the time of publication and valid for one month thereafter. Items marked with “\*” may however vary in price at any time as we depend on our suppliers and their prices can change. We will quote an exact price to people making enquiries personally by letter, e-mail or by phone.

For payment, direct transfer from UK banks is usually free, but overseas bank charges may vary. We can also accept most cards and PayPal. We are VAT registered and all prices quoted include VAT if applicable.

Delivery costs are simply the price of normal Royal Mail postage plus VAT, usually first class or Parcel Force if this is advantageous plus a small packing cost if required (we aim to use re-cycled packaging whenever we can), see below. We may choose to add compensation cover to high value orders (over £20) to protect against potential loss.

Any member of The Imp Club is entitled to use this service and to cancel or change their order prior to its dispatch. Once dispatched or delivered, provided the parts have not been fitted or otherwise “used”, we will refund any un-required parts returned at any time at the purchase price (if within one month) or at a price to be agreed at a later date. Postage and any other “one off” charges however cannot be re-funded.

New, re-conditioned or re-manufactured parts carry a like for like replacement warranty for 6 months from the date of purchase. Any problems or complaints must be notified to The Imp Club at its official business address or by e-mail within one month of ordering.

### 4 Postal Rates from April 2024

UK postage is charged at the following standard rates for 1st class Royal Mail post or equivalent. Unfortunately, because we are VAT registered, we have to charge VAT on postage. For instance for a set of front brake shoes at £24.00+SPB you should send £28.30 which includes the Royal Mail cost for a parcel up to 2kg plus VAT. Normal 1st or 2nd class post is used for small items unless you specifically ask for faster delivery. Please include at least a first class stamp with your order or add on the price as calculated below.

There is at present no handling charge, but we may choose to add a small amount (typically 1% of the value) to cover accidental loss or damage on larger orders.

Since the closure of a number of local post offices in 2017, we are using alternatives such as Parcel Force and DHL collection for parcels over 2kg. Prices are quoted on an individual basis and include a compensation option. We also try to distribute large packages via Imp Express, i.e. the area centre network or at an AGM, committee meeting, National Weekend or other event. For overseas postage we try to send separate parcels with a maximum weight of 2kg if this is cheaper. We will also do this in the UK if it is cheaper or easier packaging.

Royal Mail Letters (standard and L=large, UK only), e.g. if your order will fit in a thin Jiffy bag.

LA	100g	1.70			
LLA	100g	2.60	LLB	250g	3.50
LLC	500g	4.20	LLD	750g	4.20

Standard Parcels (UK only) are now in two categories: (S=small) up to 45cm x35cm x8cm (or 16cm x16cm x16cm) and 8kg; (M=medium) up to 61cm x46cm x46cm and 20kg. Parcel Force Worldwide services are available up to 1.5m length and 30kg, e.g. Parcel Force 48h.

A special deal applies to small parcels up to 2kg – second class postage is only £3.69 +VAT. We will use this service where possible.

SPA	1kg	–	SPB	2kg	5.55
MPA	1kg	–	MPB	2kg	8.10
MPC	10kg	10.10			
48hA	2kg	–	48hB	5kg	12.95
48hC	10kg	14.95	48hD	20kg	17.95

We will usually send items over 2kg by Parcel Force 48h which includes VAT and compensation for £60. Items over 2kg or parcels to overseas destinations will go by Parcel Force except by special arrangement. We also use DHL for large parcels and may choose to add additional compensation options with these services if your goods are valuable. We use a delivery broker with compensation for large orders, particularly overseas, as this gives us the best available rates.

Very large or fragile items such as panels, windscreens and radiators must be collected from the Spares Coordinator.

## 5 Certificates, Technical Books, Workshop Consumables and Tools

From time to time technical books and tools become available when we buy in spares. We have listed the current stock with a guide to condition: New, A, B, C where A, B and C indicate a used item in condition ranging from “nearly as new” to “damaged but complete”. If you wish to acquire or pass on a particular technical book or tool please contact us.

### Heritage Certificates

It was announced by the Government in the Spring 2014 budget that from April there was to be a

rolling exemption on VED, that means historic vehicles over a certain age will be tax free. You still need to complete the on-line DVLA registration as a “historic vehicle”, but it won’t cost anything if you can prove that your Imp was build before January 1974. Next year it will be Jan’1975 and so on.

The Federation for British Historic Vehicle Clubs (FBHVC) issued a press release on this which was re-produced in the May issue of Impressions. You will need evidence of the date of manufacture of your Imp if there is any possible doubt about it.

Working with the Rootes Archive Centre Trust, the Imp Club is able to issue a Heritage Certificate for your Imp or any other Rootes vehicle. We are registered with the DVLA V765 Scheme. We will provide an individual Certificate and Car Details Sheet. These include precise dating information plus a variety of other infomation authenticating the vehicle as it left the production line. It is a combination of information from factory records and other sources. A Heritage Certificate is a valuable addition for a cherished vehicle and essential if you are trying to confirm its true identity. We can even print an extra information sheet with history and photographs provided by you.

You can see a sample and download an order form from the Rootes Archive Centre Web site: <http://www.rootesarchivecentre.org.uk>. Just click on the link to “Certificates”.

**Prices:** Heritage Certificate including Car Details Sheet: £50.00 including PnP; Extra sheet: £10 = total £60; Overseas: please add extra £5.00 to cover postage etc.

## Books

Price depends on condition as shown in the table below. Please ask for availability as stock changes rapidly (parentheses indicate available stock at time of writing). Note: WSM141 is the later Imp Workshop Manual. New parts lists are currently not available. We will try to provide the book most appropriate for your car.

Author	Title (edition)	Price for condition (UK pounds):			
		New	A	B	C
Motor Magazine	8/5/1963 Imp launch special edition		6.00 (1)		
Rootes	6601141 1963 to 4th edn	N/A	15.00 ( )	12.00 (3)	8.00
Rootes	6601284 to 10th (blue softback)	N/A	15.00	12.00 (2)	8.00 (2)
Rootes	6601284 to 12th (blue softback)	N/A	15.00	12.00 (2)	8.00 ( )
Rootes	WSM.141 to 13th (blue ring binder)	N/A	18.00	14.00 (1)	10.00 ( )
Chrysler	WSM.141 to 14th (red ring binder)	N/A	20.00 (4)	16.00 (3)	12.00 (1)
Chrysler	WSM.141 to 17th (red ring binder)	N/A	20.00 (2)	16.00 (1)	12.00 ( )
Talbot	WSM.141 (red floppy)	N/A	20.00 (1)	16.00	12.00
Rootes	Parts List 6601476 Oct’68	30.00 ( )	25.00 ( )	21.00 ( )	15.00 ( )
Autobook One	W/s manual (1968)	8.00	6.00	5.00	3.00
Autobooks	W/s manual (1974)	8.00 (1)	6.00 (8)	5.00	3.00
Autobooks	W/s manual 1969-73	8.00	6.00 (2)	5.00 (3)	3.00 (2)
Autobooks	W/s manual (1982)	8.00	6.00	5.00	3.00
Autopress	W/s manual 1963-68	8.00	6.00	5.00 (2)	3.00 (1)
Autopress	W/s manual 1969-72	8.00	6.00	5.00	3.00
Haynes	W/s manual (1971)	10.00	6.00 (3)	5.00 (4)	3.00
Haynes	W/s manual (1973)	10.00	6.00 (1)	5.00 (1)	3.00

Haynes	W/s manual (1976)	10.00 ( )	6.00 (3)	5.00 (2)	3.00
Haynes	W/s manual (1980)	10.00 ( )	6.00 (3)	5.00 (1)	3.00
Haynes	Owner's Handbook	8.00 (1)	6.00 (2)		
Autodata	W/s manual (1979)	8.00 (1)	6.00 (4)	5.00 (3)	3.00
Pearsons	W/s manual (1965)	6.00	5.00 (4)	4.00 (2)	2.00
Pearsons	W/s manual (1967)	6.00	5.00 (6)	4.00	2.00
Pearsons	W/s manual (1968)	6.00	5.00 (2)	4.00	2.00
Olyslager	Rootes Imp	8.00	6.00	5.00 ( )	4.00 (1)
Thorpe	Hillman Imp	8.00	6.00	5.00 (3)	4.00
Page	Hillman Imp	8.00	6.00	5.00 (1)	4.00
Allan	Geoffrey Rootes' Dream for Lin-wood	55.00 (1)	50.00		
Griffiths	Tuning Imps (1971)	20.00	15.00 (2)	14.00	12.00
Henshaw Bros	Apex the Inside Story		40.00 (1)		
Millington	Tuning Imps (1st edn.)	N/A	50.00 (2)	40.00 (1)	35.00
Millington	Tuning Imps (reprint hardback)	40.00 (1)	35.00		
Haynes and Legg	Weber Carburettors		20.00 (1)		
Chrysler	Dealership List	N/A	6.00	5.00	4.00
Rootes	New Hillman Imp Handbook	8.00 (9)	6.00 (3)	5.00	4.00 (1)
Rootes	Imp MkII Handbook	N/A	6.00 (6)	5.00 (1)	4.00 (1)
Rootes	Chamois MkII Handbook	N/A	6.00 ( )	5.00	4.00
Rootes	Chamois Coupé Handbook	N/A	6.00 (1)	5.00	4.00
Rootes	Husky and Imp Van Handbook	N/A	6.00 (3)	5.00	4.00
Rootes	Californian Handbook	N/A	6.00 (2)	5.00 ( )	4.00 (1)
Chrysler	Imp/ Californian Handbook	N/A	6.00 (10)	5.00 (2)	4.00 (1)
Chrysler	Husky and Imp Van Handbook	N/A	6.00 (1)	5.00 (1)	4.00
Chrysler	Imp/ Sunbeam Sport Handbook	N/A	6.00 (2)	5.00 ( )	4.00
Chrysler	Chamois/ Chamois Sport Hand- book	N/A	6.00 (1)	5.00 ( )	4.00
Chrysler	Imp Sport/ Stiletto Handbook	8.00 (1)	6.00 (1)	5.00 ( )	4.00
Chrysler	service book 1975 Imp Super	N/A	6.00 ( )	5.00 (1)	4.00 ( )
Chrysler	warranty card	N/A	4.00 ( )	3.00 ( )	2.00 (1)
Chrysler	Simca 1100 Handbook	N/A	6.00 ( )	5.00 (1)	4.00 ( )
Chrysler	service book 1978 Avenger	N/A	6.00 ( )	5.00 (1)	4.00 ( )

## Brochures etc.

	Imp competition model (photocopy)	19	3.00
WSMS.147	Imp and Chamois rally conversion (photocopy)	2	3.00
	Imp supplement	3	3.00

## Tools

Some tools are available from time to time with condition and price as indicated below (number in stock in parentheses). Original Churchill workshop tools are extremely rare and understandably fetch a high price. There was a description of how to make RG355 by Alan Turner in Impressions Apr'1993, so you might be able to get a back issue and try it yourself.

Manufacture	Description	Price for condition (UK pounds):				
		NOS	A	B	R *	H
9221600	Sparking plug spanner	15 ( )	12 (2)			
7103171	Jack with handle		15			
7103652	Handle only					
72270728	Tool bag	10				
RG188/3	rear hub securing plate from RG188C, D or E		25			
RG284	track rod taper knuckle remover		15			
RG353	timing chain support	32 ( )	20 (1)	10	16 (13)	
RG354	timing chain tensioner retainer	32 ( )	25 ( )	15	30 (1)	
RG355	cylinder head bolt wrench	80 ( )	70 ( )			
RG357	valve guide remover-replacer		15 ( )			
RG358	valve guide reamer 9/32"					
RG359	rear engine mtg bush remover-replacer		20 ( )			
RG359 ?	diff brg replacer (use with RG363 and RG4221B-8)					
RG363	diff brg (small) replacer adapter (use with RG359)					
56	diff brg remover					
RG365	g- box assy jig complete		350	250		
RG366A	diff oil seal and input shaft ball brg replacer					
RG367	reverse gear and pinion nut wrench		15			10
RG368	needle brg sleeve remover-replacer	65	40	20		10
RG369	needle brg remover-replacer					
RG370	pinion brg cup replacer adaptors					
RG372	clutch shaft oil seal replacer	15	15	10		
RG373	diff adjusting nut wrench					10
RG374	clutch plate centraliser and spigot bush replacer		35	10	25 ( )	
RG377	universal joint 1/2" AF		15			10
RG379	rear hub brg assy tool		80 ( )	50 ( )	50	
RG383	diff oil seal remover		20	15 ( )		
RG384	clutch shaft oil seal remover		20	15 ( )		
RG385	kingpin bush remover-replacer	20	16 ( )	10	15 (15)	
RG386	suspension arm bush remover-replacer	20	16 ( )	10	15 (18)	
RG408	front suspension gap gauges		75			
RG4221B-8	diff large brg replacer adapter					
RG534	bezel nut wrench					
RG535	rubber mldg glazing tool					8

RG536	crankshaft spigot bush replacer		30	15		
550	driver handle					
RG613A	valve spring compressor		100			40
RG6513A-3	valve spring compressor adaptor		10 (1)			
1414	synchro hub retainer clips (pair)					
1602	Baty dial gauge set					
RG4221B-8	code 29 adaptor for diff brg replacement (large)					
D.143T	tappet remover					
	donut clamp (stainless)					10
	14mm spark plug thread tap		5 (1)			
	Wanner grease gun		20 (1)			
	Draper 500cc grease gun		15 (1)			
	TOOLMEX 24pc AF+Metric combination spanners	20 (1)				
	Britool NA349B 19pc socket set metric only		(1)			
	mixture adjusting tool Stromberg CD3	12 (1)				

\* Items R are replica made by The Imp Club. Items H are Home Made (probably by former Club members) or after market.

RG374 is described: *an immediate engagement of the Clutch Shaft Spigot in the Crankshaft is achieved using RG374 when re-assembling the Engine to the Transmission. By using two diameters for location the Tool centralises the Clutch Driven Plate in relation to the Flywheel. The Tool can also be used in Hydraulic application to remove the Crankshaft Spigot Bush.*

## Oils

The former Association of Rootes Car Clubs, which include The Imp Club, secured a 10% discount deal with Witham Oil & Paint Ltd. for supply of oil from their Qualube range and other supplies to Club members. Their Web site is here: <https://www.withamgroup.co.uk>. Products of specific interest for use with Imps include the following.

**2050: Classic 20w/50 oil** – engine oil, 20w/60 also available;

**EP80: oil** – gear oil for transaxle or steering rack;

**BF: Brake fluid** – DOT 4;

**BA: anti-freeze** – universal blue type;

**LG400: grease** – lithium multi-purpose;

**WSG: workshop granules** –

Please ask and I can provide a scanned order form, or you can find it on-line here: [ARCC\\_Oil\\_Purchase\\_Order\\_Form.pdf](#) (last updated Apr'2018).

You will find that these products are significantly cheaper than others in high street shops.

## Workshop Supplies

We are working with Peter Lewis, a Club member who runs Chemsol UK. He is able to provide a range of environmentally friendly chemicals for work on classic cars. We have so far identified the following which might be useful. Please let us know what you think and what quantities might be of interest. Also let us know if there is anything else required.

**Rust Converter** – turns light rust black and ready to paint. £11.50+VAT per 1 litre.

**CI Rust Preventer** (water based) – protects bare metal for some time, e.g. after blasting or sanding – £12+VAT per 5 litre ready to use. It is also available in concentrated form which can be diluted with water at a rate of 5:1 or more, £11+VAT per 1 litre.

**CS52** Penetrating Rust Preventer and de-water – to be used as a releasing agent or oil film or sprayed on electrical components to maybe make them work – £15+VAT per 5 litre or £4+VAT per 1 litre.

**De-Greaser** (water based) – make your engine, transaxle or workshop spotless; substitute for elbow grease? Price TBC.

**Trigger spray bottle** – £2+VAT

## 6 Engine and Auxiliaries including Cooling

**New:** Engine oil special deal, see Section 5.

**Note:** We usually have a range of re-conditioned radiators in stock and also re-con water pumps. Rads and pumps are available on an exchange basis – there is a surcharge re-fundable on return of the old part and may be additional postal cost. Unfortunately the quality of some of the old ones returned means that there has been a price increase. Please try to return good ones!

All gaskets and hoses are available newly made. Pistons, rings, bearings and valves are also now available in certain sizes.

Silicone radiator hoses are now available from The Imp Club at £110 for the set of three.

**Note:** Re-conditioned items carry a replacement warranty for six months from time of sale. If you are not happy with what you have received, please contact us immediately and a re-fund or replacement can be arranged.

### Competition or Fast Road

*See also used items below*

900ccHead	Ian Carter bv head, as new, w- solid carrier for R23 race cam <i>photos avail – easily modified for 998</i>	1	2000.00
900ccBlock	900cc bottom end – Ian Carter	2	800.00
BD080MOD	998cc-1040cc 75mm head gasket Chesman type	5	130.00
MM14	998cc-1040cc 74mm head gasket	ask	120.00 *
	valve comp EN214 ? various odd sizes, ask	12	15.00
CTS1016	valve comp inlet EN214 ? 1.4", 1.465", 1.5" (set4)	7	72.00
CTS1017	valve seats for comp valves 1.4"	13	5.00
CTS1080	valve comp exhaust EN214 ? 1.125, 1.21, 1.25" (set4)	4	72.00
CTS1018	valve spring dual (set8)	ask	82.00
CTS1037	oil pump gear bronze	1	78.00
CTD1037A	crank worm gear tuftrided	to order	54.00
MM	guide bronze (set 8)	ask	132.00
20312	930 B1 type valve stem seal clip on (set4)	24	2.00
MM2	camshaft (R17, R20, R22, R23, GE3, M14, M15)	ask	288.00 *
MM18	camshaft M18 race	ask	336.00 *
MM9	steel follower buckets comp (set8)	ask	126.00 *
MM19	lead-copper main and b/e bearings	ask	60.00 *
CTS1075	9226013 timing chain comp spec Renolds Synergy (w- link)	5	34.00 *
CTS1034	sprocket cam multi-hole	to order	42.00 *
CTS1108	thermostat (71, 75 degree)	34	7.00 *
18521KR	74mm (1040cc) piston Hepolite w- rings and 5/8" pin	3	100.00
MM1	pistons, 72.5, 73, 74mm, 74.25mm, 75mm w- rings (set4)	ask	336.00 *
RMS1	pistons, 72.5 or 74mm c/w rings (set4)	ask	336.00 *
R2592	piston rings (set of 4x3) Deves 998	1	75.00
	rings 72.5mm single, ask	13	5.00
R2592.060	piston rings (set of 4x3) Deves 1040	3	75.00
JP.060	rings piston (set of 4x3) JP 1040	1	75.00
	rings 74mm single, ask	8	6.00
CTS1006	con rods lightened and polished with 3/8" HT bolts (set4)	2	180.00
CTS1006	con rods lightened with 3/8" bolts (set4)	1	140.00
VP91085+	main brg +020 Vandervell lead type	1	70.00
VP91085+	main brg +030 Vandervell lead type	2	70.00
CTS1064	Wills ring set, 2.9" or 3"	ask	132.00 *
	outer water gasket 20 or 27 thou thick	3	8.00
	b/e bolts comp spec (set 8)	to order	75.00 *
CTS1090	gasket manifold comp type	7	10.00
MM	wet liners	ask	180.00 *
CTS1005	crank shaft	1	200.00
IT1	large sump, front or rear rad	to order	ask
BB2	main bearing bolts high tensile 12.9HT (set6)	1	24.00
HB10	head bolt set (5 long, 5 short) hex head EN16T comp spec	1	36.00 *
MM15	head stud set ARP w- special nuts	ask	90.00 *
MM16	b/e bolt set	ask	55.20 *
MM8	oil pump high capacity	ask	180.00 *
MM4A	alloy deep pulley, small alternator	ask	approx 50 *
MM4B	alloy deep pulley, large alternator	ask	approx 60 *

MM4C	alloy deep pulley, w-pump	ask	approx 70 *
MM4D	alloy deep pulley, crank	ask	approx 95 *
MD1	engine bush competition	to order	ask *

#### Head and Block

7010128	cylinder head 875cc MkI with guides and seats	1	120.00
7010031	cylinder head 875cc MkI with guides and seats	1	120.00
7010171	cylinder head 875cc MkII with guides and seats	1	290.00
7010107	cylinder head Sport complete	1	550.00
71717533	cylinder head L6 complete	1	450.00
71717533	cylinder head L6 with guides and seats	1	290.00
20252400	cylinder head 930cc with guides and seats	2	150.00
900	900cc Imp bottom end (875cc +0.040) NOS	1	850.00

#### Valve Gear

7054090/1	guide valve (set 4)	10	40.00
5118032	seat insert inlet MkII	24	5.00
7100045	valve inlet MkI	41	4.00
7100046	valve exhaust MkI	11	4.00
7100047	cup valve spring exhaust or sport	20	1.00
7100049	spring valve std (set 8)	9	16.00
451.596	Terry's extra strong single valve springs (set 8)	7	36.00
7100050	collar spring retain std	28	3.00
7100051	cotter-collet valve stem (set for 4 valves)	2	6.00
7100052	cam follower tappet std (set8)	2	80.00
7100308	cup valve spring inlet std	7	1.00
7100465	valve inlet MkII	171	8.00
7100466	valve exhaust MkII and Sport	24	18.00
7100448	valve inlet Sport	44	15.00
9207019	circlip valve guide	120	15p
7100318	seal inlet valve stem std (set4)	14	1.00

#### Cam and Timing Chain

7054059	cam bearings VP966 std (set6)	on order	40.00
MM	spacer plate for tappet block	ask	42.00 *
7100058	lock tab cam sprocket	59	1.50
7100066	pin spring chain tensioner	1	1.50
7100071	lock tab tensioner pivot	ask	30p
7100072	damper plate chain	10	8.00
7100073	runner chain tensioner	2	4.00
9226013	timing chain 06B-1 std Perry (no link)	1	18.00
9226013	timing chain 06B-1 std Rolon (no link)	1	18.00
9226013	timing chain 06B-1 std Sedis (no link)	1	18.00

9226013+	timing chain 06B-1 std Morse (w- split link)	4	24.00
	chain link 06B-1-26 std	2	3.00 *
7100078	pin 1/8" x7/8" oil pump-dizzy drive	24	30p
7100173	washer thick for camshaft sprocket	14	50p
7100235	stud dowel 1/4 x1-1/2" special cam brg cap	18	3.75 *
7100325	dowel 1/4" x1/2" cam carrier or manifold	28	30p *
9146201	dowel 1/4" x1" flywheel-clutch	29	60p *
	dowel 5/16" x3/4" block to bell hsg	22	60p *
	dowel 3/8" x1" crank or timing cover	59	65p *
7100411	camshaft 7010141 std	2	45.00
9040180	screw 3/8" x3/4" cam sprocket	81	1.00
	roll pin 1/4" x1.0"	8	25p
	solid pin 0.195" x1.5"	4	25p
	ring dowel hollow timing cover locating	13	2.50

#### Pistons, Rings etc.

7054041	gudgeon pin std IMProved (each)	8	15.00
7054041	gudgeon pin std (set 4, slight rust)	2	32.00
7054140	gudgeon pin Sport (set 4, slight rust)	2	32.00
	<i>circlips available</i>		
7100107	piston w- rings MkI (no eyebrow, single)	1	30.00
PEP16336, 18111, 18542	pistons Hepolite std w- rings+pin (set4)	3	350.00
EP16392, RP10667	pistons BHB std w- rings+pin (set4)	1	350.00
7101030	piston std van bare	3	20.00
MM	pistons +020"	ask	312.00 *
PEP16336	pistons Hepolite +020" w- rings+pin (set4)	1	350.00
PEP18111	pistons Hepolite +030" w- rings+pins (set4)	2	350.00
MM	pistons +040"	ask	312.00 *
PEP18111	pistons Hepolite +040" (set4) w- rings+pins	1	350.00
PEP18111	piston Hepolite +060" w- rings+pins (set4)	1	350.00
GPC9218	pistons 930cc w- pin (set4) no rings	1	245.00
GPC9218	piston 930cc w- rings+pin (single)	1	60.00
R934	rings piston (set of 4x3) Cords std	1	60.00
R935	rings piston (set of 4x3) Cords +020"	2	60.00
	rings piston SIM (set of 4x3) +020	1	60.00
R936	rings piston (set of 4x3) Cords +030"	1	60.00
	rings piston SIM (set of 4x3) +030	2	60.00
RA18676	rings piston AE Hepolite or Apex (set of 4x3) +040	1	75.00
R937	rings piston (set of 4x3) Cords +040"	1	60.00
R1252.040	rings piston (set of 4x3) Deves +040"	1	75.00
	rings piston AE Hepolite, Apex (set of 4x3) +060	1	60.00
	rings piston (set of 4x3) Gandini 930 std	on order	75.00
	rings piston (set of 4x3) 998 std	as above	75.00
	assorted piston rings various sizes, ask	42	5.00
	oil control rings 930cc	56	5.00

**Crankshaft and Bearings**

MM	b/e bearing set various sizes	ask	60.00 *
7054045	b/e brg shell set Glacier-Dana std	5	50.00
7054045	b/e brg shell set AE Glacier std	2	55.00
MM	b/e bearings +010 lead-copper	1	60.00 *
7054045+	b/e brg shell set ACL type +010" comp spec	5	65.00
7054046	b/e brg shell set Vandervell +020"	1	50.00
7054046	b/e brg shell set AE Glacier +020"	3	50.00
7054046+	b/e brg shell set AE Glacier +030"	1	50.00
7054047	b/e brg shell set +040" Vandervell	5	50.00
MM	main bearing set various sizes	ask	60.00 *
7054050+	main brg shell set ACL +010"	ask	70.00
7054051	M3328SA main brg set AE Glacier +020"	2	60.00
7054051+	main brg shell set +030"	3	60.00
7054052	main brg shell set +040"	4	50.00
7054055	VPN46 thrust brg Vandervell (pair) std	2	15.00
7054016	S4593L small end bush 875cc (set4)	1	30.00
7100017	H96/10R starter ring gear	11	48.00
tab-set	engine full lock tab set	5	16.00
7100105	b/e brg cap lock tab (set of 8)	10	4.00
7100102	main brg lock tab (set of 3)	on order	4.00
7100184	thick washer for crank pulley	8	60p
7100328	lock tab crank pulley	67	1.80
	lock tab crank pulley early for dog	19	1.00
5220720	Woodruff key crank pulley	20	90p *
	Woodruff key crank long for sprocket	n/a	
7100631	b/e brg cap (conrod) bolt genuine (set of 8)	11	10.00
7100631+	b/e cap bolt socket head 12.9HT (set of 8)	ask	12.00
7100869	flywheel lock tab (pair)	50	3.50 *
9040135	flywheel bolt 10.9HT (set4)	2	3.50 *
?	washer thick fire pump	33	30p
7100738	crank pulley	1	40.00
CR99150	Speedi Sleeve repair for worn groove in pulley	to order	38.00
	bolt main bearing socket head 12.9HT (set6)	1	18.00 *
9003143	bolt special crank pulley	7	6.00

**Miscellaneous**

7050132	GFE110 oil filter paper element	46	6.00
7080141	pressure plate filter canister w- washer+seal	3	2.00
7095018	worm gear crankshaft	5	25.00
7100177	breather element MkI	1	50p
BS319	O-ring oil filler cap	10	50p *
	O-ring seal pressure relief valve Nitrile early	30	30p *
	O-ring seal pressure relief valve Viton early	10	1.00 *
	O-ring seal pressure relief valve Nitrile late	42	30p *

	Dowty seal pressure relief valve late IMProved	25	1.00 *
7100458	union SAE-JIC-8 3/4" oil drain to head	15	6.00
7100578-9	oil cooler hoses and unions 1/2 BSP (pair) <i>ask for other fittings or lengths</i>	1	40.00
7100704	elbow filter head to hose (pair)	1	45.00 *
	O-ring seal elbow to hose	44	30p *
9803179	blanking plug 1/8 BSPT oil way or manifold	17	1.00 *
7100593?	oil drain head to block flexy IMProved insulated	2	24.00
7100457	hollow banjo bolt 1/2 BSP	14	6.00 *
7100593?	oil drain flexy for 930 block IMProved insulated	to order	32.00
7100593?	oil drain 930 block original	1	10.00
	stud 1/4 x1-1/8" sump, will supply s/h	39	50p
9604173	stud 1/4 x2-1/8" tappet block	4	1.50
9604203	stud 1/4 x2-1/2" oil pump to block	48	1.50
9604203+	stud 1/4 x3" oil pump to block long	5	1.50
9605124	stud 5/16 x1-1/2" manifold	19	2.20
5200481	stud 5/16 x1-5/8" manifold longer or filter block	5	1.50 *
	stud 5/16 x1-3/4"	9	1.50
9605182	stud 5/16 x2-1/4" timing cover and thermostat	3	1.50
9605182SS	stud 5/16 x2-1/4" thermostat hsg stainless	6	4.00
	bolt 5/16 UNC x1-3/4" thermostat hsg stainless	6	1.00 *
9605223	stud 5/16 x2-3/4" timing cover	10	1.50
9605163	stud 5/16 x2" oil filter base	2	1.50
9605343	stud 5/16 x4-1/4" manifold clamp or Sport filter	6	2.70
9605343SS	stud 5/16 x4-1/4" manifold clamp stainless <i>or sport oil filter block</i>	5	4.50
9900413	stud 3/8 x2-1/8" block to bell hsg	15	3.00
9900421	stud 1/4 x1-1/2" cam cover ?	8	1.50
1804556	oil filter spin on MkIII	24	6.00
PFP8157	oil filter spin on MkIII larger size	1	7.00
	crush washer alloy 5/8" x15/16"	31	50p
	crush washer alloy 3/4" x1-1/16"	13	50p
9003238-9	HB10 head bolt set (5 long, 5 short) EN16T comp spec	as above	36.00 *
HB10+	head bolt set (5 long, 5 short) socket head 12.9HT	4	25.00 *
7100353	washer special hardened for HB (set 10)	3	6.00 *
7095021	oil pump w- gear	2	120.00
7095021	oil pump no gear	1	90.00
	oil cooler 12 row 3/8 BSP	1	30.00

**Note:** most gaskets have now been re-manufactured and are similar to or better quality than the original. 998cc and 1040cc head gaskets also available.

#### Gaskets and Seals

7050109	gasket set full top end VDD080/1 875-930cc IMProved	to order	27.00 *
7050109	gasket set full top end 875-930cc w- grey gskt	8	27.00 *
VEF021	gasket set full bottom end VEF021 w- hockey sticks	on order	27.00 *

	gasket set full bottom end less hockey sticks	5	19.00 *
7095000	gskt timing cover (pair)	57	2.00
7100061	gskt cam cover cork or card	50	5.00 *
7100062	gskt oil filler to cam cover	13	90p
7100081	gskt oil pump to block	71	1.00 *
7100158	gskt hose to block inlet	77	50p
7100313	gskt manifold std (metal)	18	5.00
7100492	gskt manifold sport (laminate)	58	5.00
7100336	gskt oil filter base to block	92	1.40 *
7100357	seal dipstick	3	60p
7100367	head gasket std type incl O-ring	27	15.00 *
7100367	head gasket Payen incl O-ring	20	15.00
7100416	gskt thermostat hsg	58	90p
GPF8880	gskt thermostat hsg 930 type <i>also fits Imp!</i>	110	50p
7101259	seal crank rear "hockey stick" (pair)	2	9.00
7101336	gskt sump	29	7.00 *
9077674	Dowty seal 3/4" top of oil drain	29	1.00 *
9077675	Dowty seal 1/2 BSP bottom of oil drain or sump plug	10	1.00 *
9101824	core plug (early)	1	1.50 *
	core plug smaller	4	1.50 *
9107005	O-ring head gskt	38	15p *
9107026	O-ring timing cover	12	25p *
9107026+	O-ring timing cover Viton	15	60p
9107066	O-ring dizzy or MkI breather	51	30p *
9107091	O-ring dizzy	46	25p *
9102085	oil seal crank pulley end	15	4.00 *
5221391	oil seal rear for 930cc engine	9	8.00 *
	oil pickup 930cc	1	6.00
7080139	washer for filter canister spring	10	5p *
7080142	BS843 O-ring 3" for filter canister	31	1.00 *
7080143	BS204 O-ring 1/2" for filter canister	48	30p *

### Cooling System

7100351	fan belt (1100, 1113, 1125, 1133 or 1150mm)	9	5.00 *
7100351+	cogged fan belt for alternator (ditto)	10	8.00 *
7101217	thermostat (82 or 88 degree)	25	7.00 *
9214001	drain tap block or 3-way	1	10.00 *
SilHose3	radiator hoses, silicone, set of 3 in classic black <i>worm drive clips special for silicone hoses available</i>	2	115.00
7100445	hose 944 pump to block	23	14.00
7100643	union 3/8 BSPT hose tail to head	11	6.00 *
	T-piece 5/8" replaces Sport banjo and union	3	8.00 *
	plug blanking 3/8 BSPT water union	1	2.50 *
7100829	Woodruff key water pump pulley	12	80p *
7103229	hose 942 radiator top	17	14.00

7103230	hose 943 radiator bottom	19	14.00
7103552	hose 2382 pump to 3-way bypass short	16	12.00
7103295	bypass hose behind radiator 1m	1	4.00
7103550	3-way pipe bleed junction w- tap	9	25.00
7103550	3-way pipe bleed junction w- tap +bkt	1	30.00
7105412	heater blower unit	2	40.00
7205232-3	heater hose J20R3 10m x5/8" (sufficient for both sides)	on order	36.00 *
	<i>5/8" hose available to order per foot</i>	15	1.30
TX1 **	heater control valve in-line IMProved	4	15.00 *
7210503	hose 90o elbow for heater valve silicone	6	9.00 *
7211207	heater matrix MkI may also fit MkII	9	50.00
Join1	hose joiner, 5/8" x2" aluminium	9	2.50
Jubilee	hose clip BZP 22, 25, 30, 35, 40, 45, 50 and 55mm	24	1.50 *
	<i>also in stainless, approx 2x price, please ask</i>		
JubSet	Jubilee clips engine set	on order	22.00 *
JubSSet	stainless Jubilee clips engine set	1	40.00 *
1217377	drain tap radiator plastic w- seal	66	3.50
	O-ring seal for above	4	30p *
7102492	radiator cap std 7lb short	18	7.00 *
7102990	radiator cap early 4lb short	3	4.00
	radiator-header cap blank non-pressure	2	6.00 *
CTS1123	HE radiator recon exchange	on order	225.00 *
WR1MkI+	MkI rad recon HE exchange	to order	225.00 *
WR1van+	Husky or Van rad recon HE exchange	to order	225.00 *
	<i>exchange surcharge £30 refunded on return</i>		
9000221	Acme screw and U-spire nut rad fitting (early, set3)	2	6.00 *
	U-clip and screw (later, set3)	ask	
7102265	clamp wire rad shroud w- bolt	3	5.00
9351062	screw no.6 stainless rad cowling	25	10p *
7050206	WP1reman water pump new re-manufactured	to order	ask *
7050206	WP1new water pump new old stock (NOS)	3	160.00
7050206	WP1 water pump recon exchange	5	110.00 *
	<i>exchange surcharge £30 refunded on return</i>		
WP1new930	water pump new 930 (outer only)	2	30.00
7050162	WPRK1 repair kit w-pump (brgs, seals, gskt, keys, circlip)	2	25.00 *
7100136	gskt water pump	65	1.00 *
9198018	6202 bearing w-pump	2	6.00 *
9294921	circlip brg w-pump	50	50p *
5046315	NB037 seal w-pump	2	7.00
7100729	impeller w-pump MkI 5-1/4"	1	25.00
	bolt set w-pump (4x bolts, nuts washers)	6	4.50 *
	bolt set pump bkt (4x bolts, nuts washers)	3	4.50 *
7100836	bracket w-pump alloy	2	12.00
7100358	cooling fan white	11	15.00

\*\* To fit the TX1 valve: put the valve in the hose so that the cable casing will fit the clamp. You can pass the inner wire through the hole in the metal piece with it on the lever of the valve and then

clamp it in place using a nipple.

For more ideas take a look on the Forum.

For grommets, see under Body.

#### Aluminium Castings and Related Misc.

7100346	engine mounting bush, re-man	1	36.00
7100346+	engine mtg bush pushed into housing	ask	45.00
	sump 930 type	1	15.00
7010105	housing thermostat	10	24.00 *
9801043	plug sump 1/2 BSP	24	3.50 *
9801043	plug sump 1/2 BSP drilled for wire	3	3.50
	plug sump 1/2 BSP magnetic IMProved	5	10.00
	plug 1/2 BSP tapped	6	4.50
9077102	copper crush washer 1/2 BSP	26	1.20
5220713	Dowty seal 1/2 BSP for sump plug IMProved	see above	1.00 *
7100574-7	bracket full set for oil cooler	1	35.00
7100577	retaining bkt pipe to sump	25	5.00
9803112	blanking plug 1/4 BSP block RR early or FR late	9	2.00
9803115	blanking plug 1/4 BSP block RR late	4	2.00
9804420	blanking plug 1/4 BSP block FR early	4	2.00
5220712	copper crush washer 1/4 BSP	23	1.20 *
9806422	blanking plug timing cover 1/4 BSPT	5	1.00

#### Good used Items

18521KR	74mm pistons (3 single)	3	50.00
	70mm pistons 11/16" pin (set4)	1	150.00
	72.5mm pistons 5/8" pin (set4)	1	150.00
	72.5mm pistons 11/16" pin (set4)	1	160.00
	998 piston single	8	35.00
PEP18111	piston Hepolite +030" w- rings+pins nearly new (set4)	1	275.00
PEP18111	piston Hepolite +030" good w- pins (set4) will need rings	1	100.00
	Van radiator, late, very little use	1	120.00
CTS1034	sprocket cam multi-hole	1	15.00
	Sport exhaust valve	10	5.00
	Sport inl. valve little wear	4	10.00
	crankshaft re-ground +010	2	100.00
7010164	cam cover	3	13.50
	3-way bleed valve	3	15.00
7100644/5	water union sport hose dual with banjo	2	15.00

## 7 Carburettor and Exhaust

**Note:** Many members have reported problems with un-leaded fuel, these are common to all classic cars. We have O-rings, tubes and hoses in IMProved materials to counteract this.

The problem is that ethanol is being added to make it so called “environment friendly”. This can however corrode many metals, destroy your fuel tank lining and de-grade rubber based elastomers and some plastics. The FBHVC have researched this and we will do our best to supply components using the most suitable materials available as recommended by them.

**WARNING: If you leave your car standing and the fuel evaporates, it will leave a green coloured resin inside your carb. This is extremely difficult to remove!**

We have a number of Stromberg and Solex kits in stock fitted with Viton O-rings and tubes. We also keep the fuel transfer tubes for Solex, these and O-rings and diaphragms for Stromberg are available separately.

We now have fuel pump repair kits and brand new IMProved pumps in stock which are claimed to be E10 tolerant.

Cables of various kinds have been re-manufactured, and available in lengths either standard or to order for special applications.

We usually order items in bulk, so that we can pass them on to Imp Club members at a favourable price.

### Solex

K.11431	adjuster screw	ask	
5040454	R-clip pump actuating rod	11	05p
	spring pump actuating rod	7	1.00
5040465	needle valve for float 1.6mm	1	18.00 *
5102489	idle jet, state size	to order	12.00 *
7080036	seating ring std air filter MkI (pair)	6	1.00
7080037	air filter MkI std	17	4.00
7080095	butterfly throttle plate	9	3.00
7080102	main jet	to order	ask
7080109	spindle clip	4	20p
	spindle	to order	16.00 *
7080115	gasket bowl	35	1.40
7080116	gasket top	35	1.40
7080134	choke pivot arm and control rod	1	2.00
7080180	tube fuel transfer in FKM Viton <i>included in MPK overhaul kit</i>	52	2.00
7080184	float Solex	8	8.00
7080218	B36 air filter std	32	6.00
	GFE1048 air filter export model	to order	16.00 *
7080231	diaphragm accelerator pump w- spring	1	17.00 *
	spring diaphragm	1	60p *

7080232	pump actuating rod and lever	4	6.00
7080265	lever-stop throttle	5	3.00
7080268	return spring	1	30p
7080271	return spring	5	30p
7080275	lock washer throttle lever rod	6	10p
7080279	MPK3051 Solex overhaul kit	5	42.00
7080296	float bowl Solex	2	8.00
7080374	spring	1	30p
7080396	spindle throttle	8	6.00
7100118	actuator-carb thick insulator-spacer	11	5.00
7100453	actuator-carb gasket thin	34	1.30 *
7100183	manifold-actuator paper gskt	51	1.20 *
7100239	rubber neck seal for filter box	8	6.00
7100327	inlet manifold drain pipe	1	10.00
	flame trap LR type	8	9.00 *
7101038	hose 7-1/2" flame trap to filter hsg	1	3.00
9166275	hose short flame trap	10	50p
	clamp for above	5	50p *
7100990	clamp special long	1	2.00
7102565	pivot arm throttle lower	1	2.00
7102723	return spring throttle	22	60p
7100920	Solex carb B.30 PIH-5 19, 20, 22mm choke	1	105.00
Solex1+	Solex carb B.30 PIH-5 24mm choke	5	110.00
	<i>extra power maybe? Fitted with 125/45 jets</i>		
7080271	manual choke return spring	1	60p
9023007	wing nut 1/4 UNC stainless for filter box	8	1.00 *
9078077	fibre washer for above	48	10p
9077083	crush washer 10mm (float valve)	29	50p *
9077084	crush washer 12mm (jet cap)	84	50p *

Assorted levers, springs, clips etc. available for Solex, please ask.

#### Carburettor Controls

5058194	Z-clip, choke cable to carb <i>or heater valve</i>	20	1.50 *
7050169	acc cable kit (incl rubber concertina)	2	8.00
7080269	actuating lever cable	1	80p
7080153	acc pedal MkI for pneumatic	1	8.00
7095020	inner acc cable MkI no clevis	22	2.00
7096077+91	choke cable complete	6	15.00
	choke cable inner only	1	5.00
7096097+98	acc cable complete std	4	12.00
7096097	acc cable inner only std	1	5.00
7096099+100	acc cable complete Sport	17	13.00
7096099	inner acc cable Sport	11	5.00
NB+SLI187	clevis pin and safety clip for acc pedal	3	2.00

7102375	return spring pneumatic acc	3	3.00
7102562	return spring	1	30p
7102564	pivot connecting rod	2	80p
	rod connecting with pivots	2	3.00
7102596	gskt MkI acc cable abutment to floor	8	80p
7102772	rubber cap for choke lever MkI and Van	8	80p
7103090	acc cable aluminium abutment to floor MkII MkIII	8	2.50
7103139	lever choke operating	2	6.00
7103139	knob bakelite "CHOKE" lever MkII w- clip	12	15.00
152805XX	knob choke lever MkIII	1	6.00
7200259	nipple plastic choke cable to lever	12	1.00
7200259+	clamp choke cable to lever IMProved	2	2.00

\* I designed them to have one of the thin washers each side of the lever, with the nipple through the hole. The end of the wire can then be put through the small hole and the screw tightened so that it is still free to swivel.

### Stromberg

5043232	crush washer 11mm (float valve)	20	50p *
29605113	stud 5/16 x1-3/8"	2	1.50
5044259	diaphragm rubber 125-150CDS	30	2.50
5044277	bolt 4BA x3/4" linkage w- nut and washer	4	1.00 *
6K	metering needle 6K or other	to order	20.00 *
6S	metering needle 6S for 998	ask	20.00 *
5044253	jet	to order	8.00 *
5044639	B57 air filter sport (pair)	13	20.00
5062643	float Stromberg	4	11.00
7080324	020366 butterfly throttle plate	to order	18.00 *
7080340	bowl alloy float chamber	1	10.00
7103094	return spring acc	4	4.00 *
7100479	gskt carb-air	50	1.40 *
7100544	T-piece fuel inlet (non-original)	25	4.00
7100582	rubber neck seal for filter box	on order	6.00
MPK109	Stromberg overhaul kit (1 carb only)	4	28.00
	O-rings in FKM Viton material (set6)	3	5.00 *
	<i>included in MPK kit, but ask for CD3 type</i>		
7100612	adjuster sleeve cable to bkt carb end	1	4.50 *
7100800	inlet manifold for Strombergs	1	30.00
7101255	gskt carb-manifold	11	1.40 *
7080341	513705 gasket float chamber bowl	14	2.50
7506499	float valve 1.75mm or other	2	8.00
75064995	Carburettor dash pot +diaphragm	4	12.00
5059468	jet adjusting screw	1	12.00
5059477	517453 needle valve for float	to order	18.00 *
	quadrant-cam cable guide	on order	TBA
7103159	bolt cable clamp special w- nut, washer	12	3.00
7103760	bracket cable abutment carb end	15	6.00

O-rings available separately. Assorted spindles, springs, clips, levers etc. also available for Strombergs, please ask.

### Weber

	assorted O-rings, clips, etc.	ask	
	4mm ball for pump return	16	30p
	trumpet retain tabs	16	1.00
	filter gauze	4	2.00
	internal return spring	2	2.25
	float valve	3	6.00
	rod knuckle end	7	2.00
	O-ring plastic spacer later type	1	1.00
	steel cups	13	
	conical rubbers w- cups	9	1.00
	O-rings to manifold, various	26	2.00
	O-rings to manifold, early type (FKM Viton)	to order	3.00 *
45.048.005	linkage balance lever w- springs	17	15.00
45.048.007	linkage actuating lever, for cable	4	15.00
	springs and cotter pins for above	ask	
99.901.632	lever	1	12.00
99.901.704	lever	2	10.00
	gaskets, various	ask	
CM1	combined big bore manifold for twin Weber	ask	560.00

Weber jets, chokes, etc. are available, please ask.

### Dell'Orto DHLA 40

52528-77	service kit w- float valves and diaphragms (2 carbs)	1	50.00
6581	spindle lock tab	14	60p
6390	nut	4	35p
7958	spindle end cap	9	1.30
	manifold gasket	2	1.30
7151	trumpet stud	4	3.00
7848	aux venturi	1	30.00
1419	fuel banjo filter	2	3.00
9220	top casting gasket (anti-surge)	10	2.00
6423	spindle nut	11	80p
10714	lever (Lotus type)	2	12.00
8304	balance lever (Lotus type)	2	14.00

### Petrol System

5040662	seal tank sender rubber late	32	1.50 *
5040663	bayonet fixing ring tank sender late	20	2.50 *
5220717	olive tank 1/4"	20	35p *

	nut pipe to tank	6	1.00
5221586	fuel pipe full length 1/4" cunifer incl fittings	1	20.00
	clips pipe	10	see brakes *
7080243	seal petrol filler cap rubber	8	2.50
100090/ 1101	AC fuel pump IMProved NOS	to order	45.00
K.25942	AC BD-4 fuel pump overhaul kit IMProved	6	17.50 *
K.19779	filter mesh AC fuel pump	28	2.00 *
K.20732	spring AC fuel pump	12	1.50 *
9079058	seal lid AC fuel pump (FKM Viton) IMProved	14	2.00
3384	PN fuel pump new	13	36.00
	fuel pump other new	1	36.00
	<i>new pumps and kits are claimed to be suitable for E10 fuel</i>		
7100219	gskt fuel pump to cam cover	14	50p *
	thick insulator-spacer f-pump	2	5.00
	stud 5/16 x1-5/8" longer for above	see engine	1.50 *
	blanking plate cam cover	on order	5.00 *
7102229	joint fuel filler neck flange to body	9	2.50
7102273	breather hose fuel tank	3	2.50
	overflow hose (per metre)	1	2.50
7102374	seal tank sender cork early	19	1.50 *
7102495	645/2 hose wide to petrol filler neck	9	18.00
9782421	clamp wire for filler hose	4	2.00
7103906	filler neck screws onto front panel	2	18.00
	screw 10-32 x1/2" for above		
39902061	screw stainless tank sender w- washers (set6)	3	4.60 *
9078002/060	fibre washer tank sender screw (set6)	3	1.00 *
9078017	fibre sealing washer tank outlet	60	5p *
7102583	petrol filler cap	1	12.00
J30R6	hose lead free fuel 1/4" (per foot)	3	1.30 *
J30R9	hose for E10 fuel 1/4" (per metre)	6	8.00 *
NA1113	clips hose Jubilee junior BZP	15	50p *
NA1012	clips hose Jubilee junior BZP	6	50p *
	<i>also in stainless, approx 4x price</i>	to order	

Guide prices for top grade stainless exhaust systems are given below. We will advise exact price and supplier at time of enquiry.

#### Exhaust System

7100114	clamp block for long manifold stud	10	2.00
7100116	A-bkt silencer std	16	8.00
7100266	rear strap silencer std	5	2.00
CW	rear strap silencer sport length	14	4.00
7100719	RR strap silencer sport original shape	13	5.00 *
CW	rear strap silencer sport for heat shield	11	4.00
	U-clamp silencer Sport 1-1/8" original	8	1.50
	U-clamp 1-5/8" original	5	2.00

	U-clamp large original	4	1.50
7100497	U-clamp silencer Sport 1-1/8" (28mm)	10	1.80 *
7100497	U-clamp silencer Sport 1-1/4" (32mm)	10	2.00 *
	U-clamp silencer 1-3/8"	2	2.00
7100329	U-clamp silencer std 1-1/2" (38mm)	9	2.00 *
	U-clamp silencer 1-5/8" (42mm)	1	2.00
	U-clamp silencer 1-7/8"	1	2.00
	brass nut	9	50p
7103795	silencer standard original spec	4	110.00
CW4	silencer stainless 1-1/2" inlet JS type	1	180.00
GS1	silencer std stainless guaranteed	ask	420.00 *
GSS1	silencer sport stainless guaranteed	ask	432.00 *
GSM1	sport manifold stainless guaranteed	ask	560.00 *
GJM1	JS style manifold stainless guaranteed <i>similar to Janspeed small bore</i>	ask	560.00 *
GJS1	JS style silencer stainless guaranteed	ask	432.00 *
WP1	fast road manifold	ask	465.00
MM5	JS style small bore manifold	ask	450.00 *
WP2	full race combined big bore manifold	ask	750.00
MM6	big bore combined manifold	ask	834.00 *
MM10	lightweight across the back silencer	ask	180.00 *
MFM01	big bore combined manifold	ask	960.00 *
MFM02	JS style small bore ex. manifold	ask	450.00 *
MFS01	JS style small bore silencer	ask	210.00 *
MFS02	large bore 3-way silencer	ask	384.00 *
MFS03	small bore 3-way silencer	ask	354.00 *

#### Exhaust systems are also available from:

WP: Parry Components, Will Parry, Aberystwyth; Tel: +44 (0)7716 428082; e-Mail: [will@parrycomponents.co.uk](mailto:will@parrycomponents.co.uk)

PDG: P.D. Gough, Richard or Bob, The Old Foundry, Common Lane, Watnall, Nottingham NG16 1HD. Tel: +44 (0)115 9382241; Web: <http://www.pdgough.com>; e-Mail: [info@dgough.com](mailto:info@dgough.com).

MM: Maynard Ltd., Mark Maynard, Unit 10, Merretts Mill, Woodchester, Stroud, Gloucester GL5 5EX. Tel: +44 (0)1453 833185; Facebook: <https://www.facebook.com/Maynard-ltd-imp-engine-specialist-107>  
e-Mail: [maynardltd@uwclub.net](mailto:maynardltd@uwclub.net)

MF: Manifold and Co. Ltd., Mitchell Road, Churchfields Ind. Est., Salisbury SP2 7PY. Tel: 01722 335378; Web: <http://www.manifold.co.uk>; e-Mail: [manifold@lineone.net](mailto:manifold@lineone.net)

#### Good used Items

Strom1	Stromberg single 150 CD3, need overhaul, maybe put on adapter?	4	15.00
Strom	single Stromberg 150 CD3 type 3892 w- adaptor and manifold	1	50.00
7103396	fuel tank late	3	30.00
7050124	manifold exh std	5	15.00

## 8 Transaxle and Gearchange

**New:** Transaxle oil special deal, see here 5.

**Note:** Original clutch covers are getting increasingly hard to get. If you have any used but reasonably good units please keep them for re-conditioning. Laycock diaphragm type are now only available from time to time. We can at present supply Laycock and Borg and Beck diaphragm and B&B spring and lever clutches *note, the ones we supply are the correct ones for the Imp.* Alternative manufacture such as QH and LUK are also available from time to time, please ask. Please also keep all clutch driven plates for re-conditioning.

Release bearings, all seals and O-rings including spigot bushes are currently available.

**Beware:** I'm not sure why some Internet sellers try to make you buy the wrong type of clutch slave cylinder. Check it out! We have the correct ones.

**Note:** Re-conditioned items carry a replacement warranty for six months from time of sale. If you are not happy with what you have received, please contact us immediately.

### Competition or Fast Road

MM11	3 paddle clutch plate	ask	150.00 *
MM12	HD plate	ask	60.00 *
MM	Helix style plate	ask	120.00 *
MM	clutch cover re-con	ask	150.00 *
APC1	clutch cover outer part AP racing	2	66.00
MM13	HD cover	ask	128.00 *
RH1	metal roller bearing type CRB	ask	49.00
MD6	gear linkage with U.J. <i>alternative to flexy which is currently n.a. – exchange item</i>	ask	75.00
MD3	competition quick gear change w- rose joint	ask	TBA
MD2	Gearbox mountings competition (pair)	ask	140.00

### Clutch and Controls

7100131	clutch cover 5-1/2" MkI	6	18.00
7100132	clutch plate 5-1/2" MkI	1	10.00
7102178	master cylinder 0.625" push rod, clevis, pin, etc.	see brakes	46.00 *
7104070	stud 5/16 x1-1/4" release fork to casing	22	1.50
7104129	retaining clip release fork	10	3.00
7104367	release fork	3	25.00
9812011	Sellock roll pin for fork rod push rod for fork	19	25p *
	rubber connector for reservoir pipe 1/4" x2"	see brakes	1.00
9163454	pipe 1/4" to reservoir 30" long AN-4 <i>cut to length</i>	6	see brakes
7104452	slave cylinder clutch 7/8" (alloy)	3	30.00 *

	bolt 5/16 UNF x1-1/4" w- nut+washer (pair) for slave cyl	10	1.20 *
9151501	adapter for hose to cylinder w- washer	on order	7.00 *
9168602	hose slave cylinder w- nut+washer <i>AN-4 thread both ends, so may need adaptor</i>	6	15.00
	washer copper AN-4 for hose (AN-3 also available)	20	50p *
SP1963/ 2173	0.625" repair kit	see brakes	10.00 *
7080319	SP2267 repair kit clutch slave cylinder	15	8.00 *
7103499	pedal rubber (pair)	see brakes	8.00
	clutch pipe complete cunifer	1	40.00
	clutch pipe front length 3/16" cunifer	on order	8.00
	clutch pipe rear length 1/4" cunifer	on order	25.00
	adaptor AN-3 to AN-4 for above	9	7.00 *
	union nuts pipe male, female, AN-4 for 1/4" pipe	21	1.00 *
	clips pipe	see brakes	75p *
CC1	clutch complete Laycock type 6-1/4" re-con exchange (3 part)	2	120.00
CC2	clutch complete B&B type 6-1/4" re-con exchange (3 part)	3	95.00
CC4	clutch complete QH HD type 6-1/4" re-con exchange (3 part) <i>exchange surcharge £30 refunded on return</i>	8	120.00
7101090	P1-2 clutch plate 6-1/4" NOS original	10	22.50
7101090	P1-2 clutch plate 6-1/4" G85 recon exchange	22	25.00
P5	P5 clutch plate 6-1/4" Helix recon exchange	1	28.00
7101090+	clutch plate HD S57 6-1/4" recon exchange <i>only asbestos free available now in recon</i> <i>plates exchange surcharge £6 refunded on return</i>	11	26.00
7101091	C1 clutch cover 6-1/4" re-con exchange Laycock type	as above	77.50
7101091	C2 clutch cover 6-1/4" re-con exchange B&B type	as above	55.00
7101091	C4 clutch cover 6-1/4" re-con exchange QH type <i>exchange surcharge £24 refunded on return</i>	as above	77.50
7054254	carbon release brg CRB	22	17.50
7104140	clip release brg retain (pair)	35	5.00 *
19505061	socket head screw for cover 5/16 UNF x3/4" HT	100	20p *

#### Gear Change etc.

71001??	base plate gear lever to floor MkII w- bracket	1	25.00
7102163	sleeve clip for gear knob	16	3.00
7102269 **	gear lever ball cup	100	5.00
7102373	spring for gear lever ball cup	20	2.00 *
7102174	pinch bolt flexy 1/4 UNF x1", correct thread	20	2.00
7102175	lock tab for pinch bolt	42	1.10
9816216	Sellock roll pin for flexy	48	30p *
7102312	spider bush nylon gear change shaft	14	12.00 *
7102766	support bracket front	10	10.00
7102780	gear lever upper gaiter MkII	ask	27.00
7104075	ring dowel for transaxle housing	20	50p
7104133	inspection cover	10	5.00
7104220	spring ring for inspection cover	13	1.20

	spring ring as above chamfered	4	1.20
	spring ring as above iron	7	1.20
	spring ring as above angled ends	2	1.20
9107099	BS845 O-ring for inspection cover	45	90p *

\*\* To fit, push the metal collar into the ball cup aligning with the pilot hole. Drill all the way through with a sharp 3/16" drill bit. Fit to lever, plastic side down and tap the pin through so that it is central. Spring and cap goes on top.

### Bearings, Seals and Shims

7104006	shim pinion head brg 0.005"	10	1.00
7104007	shim pinion head brg 0.003"	29	1.00
7104045	roller brg inner race input shaft	10	12.00
9102030	seal input shaft clutch	9	3.00
9102229	seal output shaft diff	4	3.50
9196029	BH1612 needle roller brg input shaft	1	12.00 *
9196029	JH1612 needle roller brg input shaft	1	8.00 *
9188042	6204 ball brg input shaft tail end	5	7.00 *
9200034	spigot bush oilite	21	8.00
7050212	spigot bush B910 needle roller	6	9.00 *
QSB105	spigot bush needle roller 930	5	6.00
9192003	21075/21212 brg main tail end	10	35.00 *
9192132	LM48548/10 brg main head end	10	15.00 *
9192132	LM48548/10 brg diff output shaft LH	as above	15.00 *
9192118	LM67048/10 brg diff output shaft RH	4	15.00 *
9192118	LM67047/10 brg diff output shaft RH genuine NOS	1	60.00 *
	circlip large 52mm	10	*

### Gears, Washers, Bushes and Synchro Hubs

7104012	1st gear early	3	15.00
7104018	spring synchro	37	50p
7104019	ball synchro	37	30p
7104021	plate synchro	17	50p
7104023	2nd gear early	7	15.00
7104034	28 tooth (?) 3rd gear early MkI	1	15.00
7104037	4th gear early	5	15.00
7104091	reverse gear	12	12.00
7104157	washer 1st speed 0.094" (white)	1	1.50
7104158	washer 1st speed 0.096" (blue)	1	1.50
7104160	washer 1st speed 0.100" (black)	2	1.50
7104161	washer 1st speed 0.102" (green)	1	1.50
7104163	washer 4th speed 0.225" (red)	4	1.50
7104164	washer 4th speed 0.223" (white)	3	1.50
7104165	washer 4th speed 0.221" (blue)	3	1.50
7104166	washer 4th speed 0.219" (yellow)	3	1.50

7104167	washer 4th speed 0.217" (black)	2	1.50
7104168	washer 4th speed 0.215" (green)	2	1.50
7104173	pre-load washer 0.187 (yellow)	5	1.50
7104174	pre-load washer 0.186 (black)	3	1.50
7104175	pre-load washer 0.185 (green)	2	1.50
7104176	pre-load washer 0.184 (brown)	2	1.50
7104178	pre-load washer 0.182 (light blue)	2	1.50
7104180	bronze bush 1st speed	13	4.50
7104181	bronze bush 2nd speed	5	4.50
7104197	pre-load washer 0.180 (green-white)	3	1.50
7104198	pre-load washer 0.179 (brown-white)	2	1.50
7104199	pre-load washer 0.178 (grey-white)	2	1.50
7104200	pre-load washer 0.177 (blue-white)	4	1.50
7104203	synchro spring cap for spring-ball type	40	25p
7104207	27 tooth 3rd gear early	4	15.00
7104210	spring reverse plunger	11	90p
7104215	lock strap	16	1.80
5220875	baulk ring late	20	9.50
7104287	synchro hub+sleeve splined 1-2nd early	6	24.00
7104288	synchro hub+sleeve plain 3-4th early	3	24.00
7104295	reverse idler late	5	12.00
7104353	4th gear late	4	22.00
7104370	1st gear late	5	22.00
7104374	3rd gear late	5	22.00
7104431	synchro hub+sleeve plain 3-4th late	5	30.00

### Shafts and Pinions

7104047	threaded dowel connects primary to input shaft	19	60p
7104048	splined sleeve muff coupline	2	8.00
7104049	primary (clutch) shaft	7	15.00
7104051	input shaft gear cluster very early	2	34.00
7104208	input gear cluster shaft early	4	39.00
7104416	input gear cluster shaft late	3	39.00
9133160	tolerance ring for muff sleeve	10	3.00
9207031	circlip for muff cplg	147	10p
9213035	Woodruff key shaft to hub	10	1.90p

### Selectors

7095009	interlock plate late	10	2.00
9187108	roller for interlock plate	10	90p
7104078	reverse gear detent plunger	5	1.50
7104092	shaft reverse idler	5	5.00
7104093	reverse select support pivot	5	6.50
7104094	reverse select trunnion	5	4.00

7104095	pivot pin reverse lever	5	4.00
91087005	ball brg for detent	22	30p
7104285	1-2nd selector fork late	5	24.00
7104286	3-4th selector fork late	5	24.00
7104289	dust boot rubber for selector shaft	6	6.00
7104291	selector shaft	7	18.00
7104327	reverse selector shaft late	5	8.00
7104463	reverse idler lever late	3	4.00
9078016	fibre washer detent plug	14	30p
9107043	BS014 O-ring oil seal selector shaft 1/2"	72	25p *
9107300	BS012 X-ring seal for early selector shaft	16	60p *
9800622	detent plug	11	1.50

#### Differential and Output Shafts

7104469	diff cage	1	40.00
7104107	tab washer diff crown wheel bolt to carrier	390	10p
7104125	nut diff output shaft MkI	31	2.00
7104390	splined output shaft and spider late	3	40.00
9107143	O-ring for output shaft	99	30p *
9107089	O-ring seal for diff adjuster sleeve	50	50p *
9205009	circlip for diff output shaft MkI	5	20p
9207098	spring lock ring diff adjuster sleeve	30	1.00
	roll pin	9	

#### Aluminium Castings and Misc.

7104414	reverse gear cover late with breather	5	25.00
7102258-9	gearbox mounts re-man (pair)	12	89.00
	screws for mounts w- washers (set4)	9	3.50
7104145	stone guard mesh bell hsg w- bolts	10	9.00
9801043	plug drain or filler 1/2 BSP as sump plug	see engine	3.50
5220713	Dowty seal 1/2 BSP bottom of oil drain or sump plug	see engine	1.00 *

#### Good used Items

## 9 Suspension and Steering

**Note:** Re-conditioned items carry a replacement warranty for six months from time of sale. If you are not happy with what you have received, please contact us immediately.

Unfortunately there are very few front shock absorbers available. We have a few rear shocks plus

occasional front ones. We will maintain current prices as long as possible. Special requirements can be catered for including re-conditioning and springs. Alternative suppliers include ProTech, SPAX, AVO, GAZ, etc.

Bolt packs for suspension (16x bolts, nuts and washers all in BZP) does front and rear now available at £28.00 plus PnP. We can also supply them in sets for front only (10x bolts, £18.00) or rear (6x bolts, £10.00). A complete car set including bolts, screws and washers for suspension including the brackets to floor is £40.00. These are "S" class tensile the same as the original spec.

Complete bolt+nut fitting kits for Ginetta G15 front suspension are also available, please ask. All bolts are also available separately, please ask. Some stainless bolts also to order at approx 2x price, please ask (not for suspension).

All wheel bearings and other bearings are currently available. We can still occasionally obtain the original spec rear wheel bearings, but they are quite expensive.

#### Wheels, Tyres and Trim

	rubber strap spare wheel retaining	1	8.00
7102308	thin trim for 4Jx12 MkI wheels (set4)	9	15.00
7103402	sport wheel trim (hub cap each)	4	20.00
7102132	stainless hub cap std dished (set4)	11	42.00
71108015	wheel nuts std new	100	2.00
71239807	stud wheel late new	100	3.00
	M654 Cosmic wheel nuts	4	3.99 *
	155/76/12 or 155/70/12 tyres for spare or trailer (ask)	6	15.00

#### Front Suspension

7050121-2	stub axle LH only	1	60.00
7050128-9	carrier stub axle RH only	1	25.00
7080004	collet for spring platform Woodhead (pair)	23	3.00
7102063	plate retainer spring top front	18	30.00
7102064	insulator spring top front	on order	16.00
7102065	bolt 7/16 UNF x2-3/4" shock lower (w- nut washer)	10	1.90 *
7102068	bush rubber wishbone MkI-II short (set4)	5	24.00 *
7102068+	polyurethane bush wishbone MkI-II short (set4)	on order	36.00 *
	spacer washer MkI-II (pair)	2	1.20
7103329	bush rubber wishbone MkII-III longer (set4)	10	24.00
SPF1427	polyurethane bush wishbone MkII-III (set4)	1	78.00 *
SPF1427	polyurethane bush wishbone (single)	2	19.50
7102100	thrust washer front hub	30	2.00
7102102	nylon drive for speedo cable	19	4.50
7102103	clip horseshoe retaining speedo cable to hub	47	3.50
3.05 7102104	seal for speedo cable to back plate	10	30p
9313061	screw 3/16 UNF x 3/8" for clip		40p *
7102106	hub c/w wheel studs	ask	30.00
7102109	dust/ grease cap hub LH	3	5.00

1115138	dust/ grease cap hub RH	13	5.00
7102325	hub nut front (re-furb)	5	4.00
7102326	lock tab washer front hub	91	1.00
7102493	front spring odd one white	1	30.00
7103053	front spring brown stripe Van 230lb (pair)	1	75.00
7103496	bkt rear pivot inner to rack mtg plate MkII	3	3.00
7103629	Woodhead shocks 3" (pair)	1	140.00
7103629G	Girling Gas shocks (pair)	1	140.00
GS1-2249	GAZ shocks adjustable rate (pair, been fitted)	1	150.00
7103653	Woodhead shocks late 3" (pair)	1	140.00
	<i>front shocks in short supply, so expensive now!</i>		
	<i>usually sold in matching pairs</i>		
5038875	buffer top rubber for front shock (pair)	5	4.00 *
5038875+	buffer top poly for front shock (pair)	2	6.00 *
	bush bottom rubber for front shock	6	4.00 *
	bush bottom poly for front shock	2	8.00
FWB1	wheel bearing kit front (per side)	11	20.00
9192133	44649/10 brg inner	1	10.00 *
9192000	11949/10 brg outer	2	10.00 *
9102093	seal grease front hub	46	3.50 *
9107163	bolt 7/16 UNF x2" vertical k-pin carrier (w- nut washer)	4	1.50 *
7102315	bolt 1/2 UNF x3" horizontal k-pin carrier (w- nut washer)	4	2.50 *
5220689	bolt 3/8 UNF x2-1/4" pivots MkI (w- nut washer)	12	1.00 *
9106192	bolt 3/8 UNF x2-1/2" FR pivot (w- nut washer)	4	1.10 *
9106224	bolt 3/8 UNF x2-3/4" RR pivot (w- nut washer)	4	1.20 *
9040172	screw 3/8 UNF x1-1/4" FR bkt (set4 w- washer)	on order	2.00 *
	<i>will supply 1" size</i>		
9040180	screw 3/8 UNF x3/4" RR bkt (set 2 w- nut, washers)	3	2.00 *
5220683+697	screw 5/16 UNF x1/2" and x3/4" strg bkt (set8 w- washer)		3.00 *
	bolt set front wishbones Ginetta G15 (16x bolts, nuts, washers)	1	30.00
	bolt 3/8 UNF x4" lower wishbone pivot G15	8	2.00 *
123998	anti-roll bar poly bush Triumph, G15 early (pair)	1	12.00
155310	anti-roll bar poly bush Triumph, G15 late (pair)	1	12.00
517985	anti-roll bar drop link bush G15 (pair)	2	6.00

**New:** Steering rack oil special deal, see here 5. Do not put grease in steering racks! We can overhaul steering racks to order on an exchange and return basis.

### Steering Wheels

Boss1	boss for Mountney and other wheels	to order	30.00
	strg wheel centre badge early "SINGER" s/h	1	15.00
7102319	clip badge on steering wheel	10	50p

### Steering Components

7050127	king pin kit early (pair)	1	20.00
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7103253	king pin de-camber washer (early, pair)	4	12.00
7050170	QP640TC king pin kit late (pair)	18	36.00
DU1014	bush king pin (Teflon lined)	75	3.00
DX1014	bush king pin (brass, to ream)	20	2.00
DX1014	bush king pin (nylon lined, to ream)	39	2.00
TRA1018	thrust washer .03" (1/32) king pin	2	2.00 *
TRB1018	-ditto- thicker .06"	to order	2.00 *
TRC1018	-ditto- thicker .09"	to order	2.00 *
TRD1018	-ditto- thicker .13"	to order	2.00 *
TFWTX08	bearing washer nylon faced	3	3.00 *
	seals king pin (pair for one side)	59	2.00
	cotter for king pin w- nut+washer <i>also available in stainless</i>	10	3.00 *
	Welch plug 13/16"	18	1.00 *
	grease nipple std	31	40p *
	nipple 45 deg (for disc brake conversion top)	10	70p *
DL1+	full length adjustable track rod-drag link	5	55.00
TR1+	track rod outer RH <i>both above fitted with Fiesta ball joint</i>	7	27.00
7080172	track rod outer MkI (thin) RH	2	15.00
7080298	drag link long MkI (thin) high pivot susp LH	6	28.00
7102123	QR1112 bush tie rod rack end	24	7.50
7102125	QR1074 track rod original outer RH	2	25.00
7102110	lock plate tie rod bolts to rack	35	1.20
7102119	spacer plate tie rods bolt link	5	1.00
7080300	dust seal rubber for TR outer end dust seal rubber for Fiesta ball joint	4 4	2.00 2.50 *
7010043	alloy packer rack clamp NOS	5	6.00
7010043	alloy packer rack clamp s/h	9	4.00
7101283	nut column top	5	5.50 *
7102968	steering rack and pinion assy overhauled exchange <i>exchange surcharge £30 refunded on return</i>	2	140.00
6001	brg pinion lower	9	3.75 *
6002	brg pinion upper	10	4.50 *
	seal pinion shaft	8	5.50 *
	O-ring seal pinion	30	30p *
	O-ring seal adjuster	28	30p *
	adjuster pad nylon	1	6.00
D208206	Bellville washer rack adjuster pad	60	30p *
EC32	plug rack inspection opening	4	5.00
M2420	main bush rack end (metric)	4	5.00 *
7080006	gaiter rack centre	11	36.00
7080007	end boot rack (pair) IMProved	24	18.00
784311	clip gaiter large IMProved (pair) clip boot small IMProved (pair)	4 4	3.60 * 3.00 *
SPF2345	polyurethane bush (set2)	to order	73.20 *
7102538	joint column to toe flange	10	50p

9067518	washer steering arm	2	30p
	column U-clamp	1	4.00
7103555	bush column top pre-1968 "nylotron"	9	6.00 *
7103662	bush column top post-1968 "nylotron"	37	6.00 *
7080539	bush column top MkIII felt	2	3.00
7102427	cancelling pawl strg column MkIII	3	4.00
Pinch1	pinch bolt 5/16 UNF x1.2" HT column to rack	10	2.50
139386	steering rack mount poly bush (pair)	1	12.00 *
TT3255	aluminium Plummer block and U-clamp (pair)	1	24.00 *

*for Herald, Spitfire rack as on Ginetta G15*

\* Quentin shows us how to replace a rack gaiter on YouTube here: <https://www.youtube.com/watch?v=wx5nZN2qBeI>. OK, so its an Enfield 8000 Electric City Car not an Imp, but its the same rack. He got his dimensions completely wrong, they should be 1/2" and 3/4" spanners. Unfortunately the gaiter we sent had a manufacture flaw, so we met in Coventry to swap it... Therefore you get to see the whole exercise twice. Clearly there are different ways to do this... Remember to use EP80 gear oil (same as in the gearbox), grease doesn't work in Imp racks!

#### Good used Items

QR1074	track rod outer thin RH	2	10.00
QR1073	track rod inner thin RH	5	10.00

#### Rear Suspension

7080002	splined drive shaft hub end (Lotus)	ask	295.00
7080002	splined drive shaft hub end NOS	1	100.00
7080248	Hardy Spicer UJ GKN (or GMB) OEM greasable	2	16.00 *
7080248	Hardy Spicer UJ GKN OEM non-greasable	5	16.00 *
7080248	UJ std Prodrive or AutoDelta non-greasable	4	12.00
	circlip for UJ	42	40p
	grease nipple long for UJs	26	1.00 *
7080285	drive shaft 7/8" inner end	2	20.00
7102553	shock early HD (pair)	1	120.00
7103561	lock tab washer rear hub	72	3.50
7103011	insulator spring top rear	45	12.00
7103644	shock absorbers Boge (pair)	1	120.00
7103644	shock absorbers Girling (pair)	1	120.00
7103644	shock absorbers Motorcraft (pair)	1	120.00
7103644	shock absorbers Woodhead (pair)	1	120.00
GP6-2252	shocks GAZ HD adjustable rate (pair, been fitted)	1	150.00
7102949	buffer top RR shock (each)	16	3.00
	bush bottom RR shock (each)	7	7.50
RWB1-	wheel bearing kit rear (per side)	12	48.00
9188044	6006/31 brg rear inner	3	24.00 *
9198013	8506 brg rear outer	3	24.00 *
7102042	seal grease rear hub	47	4.50 *

7102010	bush rubber trailing arm original (single)	5	6.00
SPF0916	polyurethane bush trailing arm (set4)	1	78.00 *
SPF0916	polyurethane bush trailing arm (single)	2	19.50
9029217	hub nut rear 3/4 UNF x1-1/2" AF special	54	6.00
MM3	hub nut rear castellated with special washer (pair)	ask	40.00
9040051	bolt 3/8 UNF x2" shock bottom (w- washer)	10	1.00 *
7102945	reach nut shock abs top	10	2.00
	stud 5/16 x1-1/2" UNF-UNF rr shocks?	10	1.50
7102051	rear hub c/w studs	ask	30.00
9107223	bolt 7/16 UNF x2-3/4" trailing arm pivot w- nyloc nut	8	1.90 *
9040172	screw 3/8 UNF x1-1/4" cross member w- washer (set12)	2	6.00 *
	<i>will supply 1" size</i>		
21/892/1	Rotoflex Metalastik original NOS no guarantee	4	10.00
21/892/1	Rotoflex Metalastik OEM Imp non-interleaved	ask	TBA
21/967/2	CTS1104 Rotoflex OEM interleaved, comp or Lotus type	ask	105.00 *
	<i>usually sold in matching pairs</i>		
QL7000	Rotoflex std new QH type	20	32.00 *
	<i>96mm donut also fits Carpigiani ice-cream vans and some tractors</i>		
7103735	bolt Rotoflex (set6 w- nuts)	1	18.00
7103735+	bolt Rotoflex re-made comp spec HT (set6 w- nuts)	5	25.00
	bolt Rotoflex Lotus type (set6)	1	12.00

#### Good used Items

7103402	sport wheel trim (hub cap, each)	4	10.00
7103330-1	FR wishbones blasted, primed and coated RH-LH	7	65.00
7103735	bolt Rotoflex original (set6 w- new nuts)	5	12.00

## 10 Brakes and Controls

**Note:** Most brake service parts are available new to order. Unfortunately repair kits went up a lot in 2017 and the Girling style ones don't fit the new (correct size) front wheel cylinders. Front wheel cylinders in 2022 in short supply and price has increased a lot. Master cylinders are available in a range of sizes for servo or non-servo cars. We only stock the best types, not the cheapest!

New standard and Goodridge style hoses are available for all requirements, but prices have increased slightly. We source items in bulk, so that we can pass savings on to Imp Club members at near to cost price. We also stock all brake pipes in salt resistant Cunifer-10 material (10:90 nickel:copper). Clutch and fuel pipes are available in the same material. These can be made up to length for special orders, e.g. Bond 875. All components are supplied ready to fit.

Our modern high friction brake shoes are an alternative to servo or disc brakes, they can be fitted with existing or our newly made drums. We can also source front disc conversions if desired.

**Note:** We re-condition items such as brake shoes and provide a variety of friction materials, please

ask. Re-conditioned items carry a replacement warranty for six months from time of sale.

Because of shortage of good Imp rear shoes, we may supply sets which are a mix of Imp and Allegro shoes. The Imp shoes with the rectangular slot must be used for the hand brake transfer levers, the Allegro shoes have a larger irregular shaped slot. **Beware** some Internet sellers do not know the difference!

#### Servo or Disc Brakes

CVK12	front disc conversion kit for 12" wheels (pair)	1	150.00
RH12	front disc conversion kit for 12" wheels (pair)	ask	350.00
RH13	front disc conversion kit for 13" wheels (pair)	ask	350.00
RM3	front disc conversion kit (pair)	ask	
AHV550	brake servo MkIIa/b recon. exchange	ask	c.450.00 *
SP2230	servo repair kit for Powerstop AHV550 MkIIa 5-1/2" 64049127	to order	45.00 *
SP2228	servo repair kit for Powerstop MkIIa 7"	to order	45.00 *
SP2625	servo repair kit for Powerstop AHV550 MkIIb 5-1/2"	ask	90.00 *
LV15069	Delphi servo non-return valve in-line	1	10.00

#### General Brake Components

1801568	brake-clutch plastic reservoir	3	25.00
9163306	pipe 1/4" to reservoir 30" long AN-4 <i>bend and trim to length</i>	7	7.50
9166011	rubber connector for reservoir pipe 1/4" x2"	28	60p
7080024	transfer lever h-brake	2	7.50
7102055	brake drum NOS	5	50.00
7102055+	brake drum newly made	on order	56.00
7102115	back plate front	2	25.00
9114081	screw 1/4 UNF x1/2" drum retain early, stainless	12	1.00 *
9114081	screw 1/4 UNF x1/2" drum retain late	22	60p *
9114081	screw 1/4 UNF x1/2" drum retain, stainless	50	1.00 *
7102146	ratchet h-brake	9	7.50
7102147	pawl h-brake (hardened steel)	6	1.50
7102148	spring h-brake operating button	19	1.50
7103153	spring h-brake operating button ?	2	1.50
7102149	rivet h-brake lever	31	60p
7102152	grommet dust seal h-brake lever to floor	15	12.00
7102153	trunnion h-brake cables to lever	on order	3.00
9067056/216	washers special for trunnion (pr)	5	50p
7102154	nut h-brake cable tensioner (pr)	3	9.00 *
7102155	spring h-brake cable tensioner (pr)	33	4.00 *
9144012/9830405	clevis pin h-brake cable w- split pin	23	1.00 *
7102375	spring pedal return	3	7.50
7080169	push rod master cyl complete IMProved	3	8.00
NB+SLI312	clevis pin and safety clip for pedal	7	2.50
7102134-5	cable h-brake RH-LH early	27	14.00
	screw 4BA for cable bkts (set4)	5	1.80 *

7103572	cable h-brake late	on order	14.00
7103572C	cable h-brake Clan (7-1/2" shorter)	6	15.00
7103572G	cable h-brake G15 (10" shorter)	to order	15.00
9166235	sleeve for pipe	9	10p
9204021	circlip for master cyl	40	25p
9003045	bolt 5/16 UNF x3/4" back plate FR to stub axle w- nut washer (set6)	1	6.00
7102050	bolt 5/16 UNF x7/8" back plate RR to arm w- washer (set8)	2	8.00
7103499	pedal rubber MkI-II (pair)	25	8.00
GS294	brake shoes std front (axle set)	18	24.00
GS294+	shoes front S9010 HD IMProved asbestos free (axle set)	2	40.00
GS282	brake shoes std rear (axle set)	6	24.00
GS282	brake shoes std rear (axle set) asbestos free	1	24.00
GS282+	brake shoes rear AM4 anti-fade (axle set)	3	32.00
GS282+	shoes rear S9010 HD IMProved asbestos free (axle set)	3	40.00
CTS1302-3	rally spec shoe VG95 set FR or RR <i>not for road use and special procedure required</i>	ask	45.00
SUP5	snail cam adjuster kit front (set4)	4	25.00
64271022	brake adjuster rear	6	12.00 *
SP1006	steady rest hold down kit rear <i>for front, use rear kit instead</i>	3	6.00
7080014	spring front brake pull off (set4)	11	6.00
7080015-6	spring rear brake pull off (set4)	4	8.00 *
7102178	master cylinder 0.625" std	4	46.00 *
7102177	master cylinder 0.7" servo or disc brakes	5	46.00 *
64068956	master cylinder 0.75" larger disc brakes or kit car	1	46.00 *
64068956	master cylinder 0.75" genuine Girling	1	50.00
SP1963/ 2173	repair kit 0.625" m-cyl	6	10.00 *
SP2102/ 2172	repair kit 0.7" m-cyl Sport	6	11.00 *
SP2465	repair kit 0.75" m-cyl special	1	11.00 *
7080280-1	wheel cylinder front 0.7" LH-RH <i>new LPR type, this is the correct size</i>	27	12.00 *
7080280-1	wheel cylinder front 0.7" Girling (set4)	1	68.00
7080281	wheel cylinder front 0.7" Girling RH only <i>genuine Girling NOS</i>	8	15.00
64675937-8	wheel cylinder front van 0.625" LH only	1	10.00
7080282	dust seal front cyl	21	1.00
64673476	wheel cylinder rear 0.75"	10	12.00 *
K.28714	bleed nipple cyl 3/8" UNF	6	1.20 *
SP2027	repair kit rear wheel cyl (each)	24	3.00
SP2174	repair kit front wheel cyl (each)	60	3.00
SP2295	repair kit FW cyl van (axle set)	3	8.00
7080025	SP2861 clips and dust seal rear cyl (axle set)	5	12.00 *
64047352	hose flexi rear AN-3 w-fittings (pair)	4	14.00 *
7103995	64047371 hose flexi front AN-3 w-fittings (pair)	10	18.00 *
GH2F	hose Goodridge style front AN-3 (pair)	1	38.00 *
GH2R	hose Goodridge style rear AN-3 (pair)	3	28.00 *
	bridge pipe, FR brakes	6	5.00

	bridge pipe, RR brakes	2	6.50
	odd pipe, brakes	6	6.50
	brake pipes full set cunifer AN-3 threads	2	50.00 *
	ditto for servo (Sport)	to order	50.00 *
	<i>individual pipes also available, please ask</i>	to order	
BPN12	saddle clip pipe	19	1.00 *
	P-clip pipe	8	60p *
	P-clip pipe larger	20	60p *
	union nuts pipe male, female, AN-3 for 3/16" pipe	113	50p *
	male-male adapter (Sport with servo) AN-3	4	2.00 *
	AN-4 male fitting for 3/16" pipe	4	1.00
	3-way junction brass AN-3	to order	6.00 *
155022	4-way junction brass AN-3	3	12.00 *
	washer copper crush AN-3 for brake hose	50	25p *

\* Quentin shows how to fit the rear shows (on his Enfield 8000 Electric City Car) <https://www.youtube.com/shorts/RHFpyDPzEeg>.

#### Disc brake conversion kits can be obtained from:

Stuart Brownsey – Rodwell Motorsport

Robin Human – Intelligent Metals on e-Bay

## 11 Electrical Components

**Note:** Most other electrical service components for both standard road and competition cars can be obtained new to order. Prices may vary. I try to ensure that electrical parts are good quality British NOS where possible. Beware of cheap imports sold on the Internet!

Foam lamp gaskets are available again, correct colour and specification made using original Lucas tools. So a lot cheaper than those on the Internet because we own the original tooling. Lenses for front and rear lamps are also available.

#### Special Orders

	wiring harness (need details of car)	ask	c.350.00
123	123 Ignition distributor	ask	282.00 *
MD4	high performance ignition kit 23, 25D	ask	220.00
MD5	high performance ignition kit 43, 25D	ask	240.00

#### General

1205552	I52720 temp sender red top for gauge	17	10.00 *
	voltage stabiliser BR1300/01 early lozenge shape	2	18.00

1801197	voltage stabiliser BR1307/00 rectangular	1	18.00
1801197	voltage stabiliser BR1307/00 rectangular (solid state)	on order	22.00 *
7080467	voltage stabiliser BR1303/20 MkIII	2	18.00
7080467	voltage stabiliser BR1303/20 MkIII (solid state)	1	22.00 *
L40905	Lucas 25D4 distributor complete MkI	1	120.00
L5037524	clips dizzy cap (pair) 25D4	1	2.00
L54413073	weights and springs dizzy 25D (pair)	1	5.00
7080224	L34688 L34901E 106SA ind cancel switch MkI MkII	4	24.00
	cancel pawl actuator (special fitting)	2	6.00
7080481	printed circuit board (PCB) MkIII	5	18.00
7105069	TS2300/2/223 temp sender black top early Smiths MkI	4	30.00
L37563	control box Lucas RB340 for 22A dynamo	to order	25.00 *
L37568	control box Lucas RB340 for 25A dynamo	to order	25.00 *
L227541	brush set C40 dynamo	8	4.00
L54219368	brush spring and lucar set for 16ACR alternator	3	5.00
L060053	fan for alternator	1	6.00
7100121	support bkt dynamo rear	4	2.00
	bracket set alternator front	10	15.00
19105401	bolt set alternator	5	5.00
7100218	vacuum tube dizzy, incl rubber connectors	2	4.50 *
7100298	adjusting strap dynamo short	4	1.50
7100380	I50530 oil pressure sender 30-50 kPa	12	10.00 *
7101097	adjusting bkt dynamo medium	7	1.50
7101097	adjusting bkt dynamo long	3	1.50
7105103	cable battery +ve earth MkI round terminal	2	5.50
L54950210	cable battery -ve earth round terminal	3	6.00
	battery cables +ve, -ve, 9" or 12" round terminal insulated	to order	5.50
	cable solenoid to starter	ask	
	earth strap 6"	on order	4.00 *
	earth strap 9"	5	4.50
	earth strap 11"	2	4.50
7102187	1216377 sender fuel tank early genuine	10	35.00
7102187	sender fuel tank early	1	35.00
7080530	sender fuel tank late	2	40.00
	<i>fitting parts also available</i>		
1800399	I51610 L34619 switch brake light	32	13.00 *
L35020A	flasher unit FL5 42W early round	8	9.00 *
L35053B	hazard flasher 9FL 94W	1	6.00 *
L35048A	flasher unit 8FL 44W (3.6A type 36) late rectangular	25	9.00
L35048A	flasher unit 8FL 47W Lucas rectangular	1	9.00 *
L35049A	flasher unit 8FL 50W (type 42) late rectangular	4	6.00 *
L251108	brush set M35G starter motor	10	6.00
	insulator set M35G starter motor	3	3.00
L54244848	brush set M35J starter motor	1	6.00
7208332	courtesy light door switch (Linread 1.031.773)	20	10.00
HT5	H.T. lead set GHT116 early type screw in	on order	16.00
	H.T. lead suppressor (if required)	to order	6.50 *

HT5+	H.T. lead set late type push on	4	17.50 *
DC101	dizzy cap MkI MkII	8	9.00 *
DC106	dizzy conversion cap	3	11.00 *
DC108	dizzy cap MkIII	7	7.50 *
K.22438	carbon brush and spring for DC101	2	3.00
L420620	dog dizzy drive	1	10.00
N9YC	Champion N9YC sparking plug (set4 shop soiled)	1	10.00 *
RN7Y	Champion RN7Y cool sparking plug set4	1	10.00
N60Y	Champion N60Y sparking plug set4	1	10.00
AG901	Autolite AG901 racing plug set4	1	10.00
BP5ES	NGK BP5ES sparking plug set4	2	10.00
BP6ES	NGK BP6ES sparking plug set4	1	10.00 *
BCPR6ES	NGK BCPR6ES sparking plug set4	1	12.00
B8ES	NGK B8ES sparking plug (race) set4	2	12.00
B10EV	NGK B10EV sparking plug set4	1	18.00
7100863	dust cover rubber "tutu" spark plugs (set4)	4	4.00
DLB101	ignition coil std	4	22.00 *
DLB105	ignition coil sport	1	27.00 *
EE5001	ignition coil sport Elta VXPro	on order	25.00 *
L54413549	L.T. lead for 23D-25D dizzy	15	6.00 *
CD101	condenser early	12	4.00
CD108	condenser late w- lead	8	6.00
DCB104C	condenser late genuine Lucas	3	8.00
L423153	contact set DM2/ 25D v-early	19	4.00
CS101	contact set early 25D	5	4.00
DSB101C	contact set early genuine Lucas	3	6.00
CS108	contact set late 45D	30	4.00
DSB108	contact set late Lucas	3	6.00
DSB108C	contact set late Lucas	1	6.00
	screw for points fitting	11	50p
RA101	L400051 type rotor arm early	40	4.00
DRB101	rotor arm early genuine Lucas	3	6.00
DRB101C	rotor arm early genuine Lucas	1	6.00
RA110	rotor arm late	35	4.00
DRB104C	rotor arm late genuine Lucas	1	6.00
L54412154	25D4 base plate Lucas lower	1	10.00
L54419792	25D4 base plate Lucas upper	1	10.00
L54422372	23D4 base plate Lucas fixed	2	10.00
LRD100	C40 L22715 dynamo 22A	to order	75.00 *
LRD102	C40-L L22763 dynamo 25A long type	ask	90.00 *
	<i>C40-L item is an exchange unit, your old one will be re-conditioned</i>		
Denso	Denso alternator	ask	144.00 *
LRA100	18ACR alternator 55A	to order	65.00 *
LRS102	M35J starter motor 9 teeth	1	90.00 *
LRS311	M35J+ starter motor pre-engaged 9 teeth	to order	130.00 *
	starter motor bolts w- nut+washer (pair)	3	2.50 *
LRW110	Lucas wiper motor 14W 2 speed (late, no gear)	2	45.00

L76464	2ST starter solenoid budget (early)	to order	27.00 *
L76766	SRB235 4ST starter solenoid Lucas (late)	1	20.00 *
<b>Lamps and Lenses</b>			
FOAM8	foam lamp gasket car set8, state which	3	15.00
FOAM4	foam lamp gasket car set4 MkIII	10	8.50
L57098	reflex reflector RER22 and chrome trim MkI-II (pair) screw no.6 x1/2"	2	20.00 * *
5039493	L2200 foam gasket inner lamp type L691-2		1.75
5039494	rubber joint rear for L691-2	24	2.00
7105128	lamp assy L719 number plate NOS	3	24.00
7105128	lamp assy L719 number plate (re-furb)	4	20.00
L578218/ 4220	glass number plate lamp	5	5.00
L574825/ 3915	glass and cover only number plate Sport	1	6.00
7105436	interior lamp lens only	1	8.00
7080196-9	front lens set L717 early RH-LH (one side)	54	14.00
7080196/8	front side lens L717 early RH-LH	2	6.00
7080197/9	front indicator lens L717 early RH-LH	2	8.00
Screw717	screw 1-1/2" L717 (pair)	21	30p *
7105022-3	side-indicator assy L717 early RH-LH	10	70.00
<i>Note: lamps for Imps only, very hard to get now</i>			
L3638	back gasket foam for L717	68	1.75 *
L3637	inner gasket foam for L717	68	2.40 *
L6307	back gasket foam for L792 (MkIII or kit car)	30	1.75 *
L6308	inner gasket foam for L792 (MkIII or kit car)	30	2.40 *
75066180	front side-ind lens L792 genuine Lucas RH only	22	14.00
75066180-1	front side-ind lens L792 RH-LH (no name)	17	14.00
	side-indicator lens export all orange-clear L792 LH only	6	9.00
Screw792	screw 1" L792 (pair)	12	30p *
	spire nut lamp screw to body (pair)	32	25p *
71271997	side-indicator assy RH-LH L792 (black, kit car?)	2	45.00
<i>Note: lamps for Imps only, very hard to get now</i>			
7080522/3	lens rear L691-2 screw on amber-red-clear	35	8.00
L691	rear indicator assy L691	on order	20.00 *
L692	rear red stop-tail assy L692	2	20.00 *
71263096-7	Wipac 266 rear red-orange-clear lamp assy	23	18.00
75062891/2	lens Wipac 266 rear push on red-orange-clear	22	7.00
SB7014	7" sealed beam unit 37.5-60W RHD or LHD (pair)	to order	35.00
B380	bulb stop-tail 21/5W	40	60p *
B382	bulb indicator 21W	40	75p *
B989	bulb side 5W or 6W	10	1.20 *
122384	bulb holder, Stiletto dash, blue	1	1.00
5220069	holder warning bulb	4	1.50
	7" headlamp Wipac or Lucas H4 halogen (pair)	to order	60.00 *
	7" headlamp budget H4 halogen (pair)	to order	30.00 *
	5-3/4" headlamp Wipac or Lucas H1 or H4 inner or outer (pair)	to order	60.00 *

	5-3/4" headlamp budget H1 or H4 inner or outer (pair)	to order	30.00 *
7080151	screw metal headlamp adjuster	60	60p
	nut plastic headlamp adjuster	66	35p
L60600427	screw-adjuster trim kit h-lamp	1	4.00
	<i>headlamp fitting components and bowls all available</i>	to order	ask
B254	bulb courtesy festoon, 5W	9	1.20 *
B273	bulb reversing festoon, 21W	8	1.20 *
	bulb dashboard	11	50p
	bulb 4W round	7	50p
BA7S	bulb dash 2W bayonet	13	1.20 *
T987	bulb instrument 2.2W screw (early)	22	1.20 *
T504	bulb instrument 3W capless (late)	20	60p *
H4	bulb halogen	10	2.50
C305	earth tag connector dual	8	2.00 *
C309	bullet connector 4.7mm (to solder)	50	30p *
C311	bullet connector sleeve (single)	100	25p *
C312	bullet connector sleeve (dual)	23	30p *
9020046	spire nut rear lamp fix	158	25p
	lucar connectors coil or solenoid	10	10p
	lucars other various		
	spade connectors various		
	fuses various		
	in-line fuse holder	4	

For grommets, see under Body.

#### Good used Items

7080481	printed circuit board (PCB) MkIII good s/h	6	10.00
	Lumenition complete for 25D4	1	ask
	interior lamp assy good	3	15.00

## 12 Dashboard and Controls

7080041	fuel gauge Rootes	7	15.00
7080060	replacement stalk for 7105134	2	6.00
7080430+	speedo head Rootes 100MPH replacement	3	65.00
7080463	speedo head MkIII screw or push on cable	4	65.00
7080465	fuel gauge MkIII	3	12.00
7080466	temp gauge MkIII	3	12.00
7080474	volt meter MkIII	1	15.00
	instrument panel outer black plastic MkIII	1	15.00
L34577A	104SA switch head lamp dip MkI MkII (not Stiletto)	6	25.00
L35572A	105SA switch indicator-horn MkI MkII (not Stiletto)	10	36.00

L35720A	104SA switch head lamp dip Stiletto	2	35.00
L35718	105SA indicator-horn switch Stiletto	2	45.00
119SA	switch multi-function column genuine NOS MkIII	2	35.00
119SA	switch multi-function column replacement MkIII	1	25.00 *
7080092/ 452	inner speedo cable fits 55" or 57" outer	20	7.00
7080466	temp gauge MkIII	1	25.00
7105198	temp gauge MkI MkII	3	45.00
7105314	aux gearbox for centre speedo Police car	2	15.00
7105328	fuel gauge Stiletto	2	25.00
7105330	tachometer Stiletto (damage to one side of bezel)	1	80.00
7105331	speedo head Stiletto	1	120.00
7102108	5022-51 speedo cable 51" (LHD) screw on	10	16.00
7105410	5022-57 speedo cable 57" screw on	11	17.50
71245065	5022-55 speedo cable 55" screw on	10	16.00
71262400	5070-55 speedo cable 55" push on late	7	20.00
7200643	oil pressure gauge 2" chrome electric	1	20.00
71241567	plug blank instrument facia 2"	1	1.20
7211153	red-blue heater quadrant MkI	1	1.00
75243737	washer operating "nipple" with clip	2	12.00
	clip washer operating "nipple"	12	20p
71046630+	47SA L31912 ignition switch 4-position (chrome +keys etc.)	3	25.00 *
71046630	47SA ignition switch MkI-II (no barrel or key)	to order	15.00
71247294+	steering column lock w- keys and ign genuine Chrysler	1	100.00
71247294	steering column lock w- keys	to order	72.00 *
75242349	shear bolt for steering lock (pair)	1	5.00 *
75063462	L30656 157SA ignition switch MkIII 36mm (for strg lock)	2	30.00 *
75063462	L39415 579085 157SA ignition switch MkIII 38.5mm (for strg lock)	to order	40.00 *
71267251	wash-wipe switch-plunger MkIII	2	25.00
L31780	57SA 2-position switch wipers	1	16.00 *
1800176	L31788 57SA 3-position switch lighting	3	16.00 *
L34734	57SA 3-position switch centre-off	1	16.00 *
L35927	57SA 3-position switch for 2-speed wipers	to order	ask *
1800381	L31991 SPB203 65SA switch single wipers or RR screen	on order	15.00 *
L34775	108SA switch single changeover wipers	to order	ask *
L34889	108SA switch single changeover wipers	to order	ask *
	heater control knob only round	1	5p
7204108	cable bonnet release outer only	1	7.00
9215122	brass insert cowl securing screw MkIII	33	25p
Duct	air ducting 82mm (per metre)	ask	25.00 *
	wire clamp for above	to order	2.50 *
	chrome bezel (no badge)	1	18.00

#### Good used Items

7080465	fuel gauge MkIII	5	8.00
7080466	temp gauge MkIII	5	8.00
L119SA	multi-function column switch MkIII original (not tested)	12	10.00

Smiths oil pressure gauge 100psi 2" round w- chrome	1	15.00
Smiths fuel gauge 2" round w- chrome	1	10.00

## 13 Body Panels

We have sourced an IMProved supply of body panels direct to Imp Club members. Please check prices before ordering.

### Saloon Body Panels

	front outer wheel arch RH	1	90.00
7100741	bkt engine mount early	1	12.00
	<i>part of transom supplied separate</i>		
7201466	bkt re-inforcing for petrol tank attachment	2	2.00
7202508	blanking plate pedal unit early	2	8.00
7203320	H-bkt front spring mtg	to order	80.00
7205064-5	bkt front chassis rail RH-LH late	10	10.00
	rear wing fillet LH NOS	2	15.00
ExpP1-2	sill RH-LH	to order +VAT	127.30 *
ExpP3-4	FW arch RH-LH	to order +VAT	131.52 *
ExpP5-6	front wing RH-LH	to order +VAT	576.63 *
ExpP7-8	RW arch RH-LH	to order +VAT	131.10 *
ExpP9-10	rear corner RH-LH	to order +VAT	123.88 *
ExpP11-12	rear repair fillet RH-LH	to order +VAT	109.29 *
ExpP13-14	centre sill RH-LH	to order +VAT	63.61 *
ExpP15-16	fr wheel tub outer RH-LH	to order +VAT	293.38 *
ExpP17-18	door skin RH-LH	to order +VAT	282.63 *
ExpP19	floor tunnel cover plate	to order +VAT	88.35 *
ExpP20	full floor	to order +VAT	381.58 *
ExpP21-2	half floor RH-LH	to order +VAT	118.95 *
ExpP23	single headlamp front panel	to order +VAT	379.45 *
ExpP24	twin headlamp front panel	to order +VAT	471.10 *
ExpP25	twin headlamp bezel	to order +VAT	76.87 *
ExpP26	front bonnet edge repair	to order +VAT	139.54 *
ExpP27	bonnet closing panel	to order +VAT	197.85 *
ExpP28-29	rear wing RH-LH	to order +VAT	812.56 *
ExpP30-31	lower rear wing RH-LH	to order +VAT	346.63 *
ExpPE1-2	front wing lower rr edge fillet RH-LH	to order +VAT	56.53 *
ExpPE4	front valance	to order +VAT	105.88 *
ExpPE5-6	RH-LH front wing lower front repair	to order +VAT	65.94 *
ExpPE7	battery tray	to order +VAT	75.51 *
ExpPF1-2	inner sill RH-LH	to order +VAT	63.61 *
ExpPF3	Sport manifold heat shield	to order +VAT	111.06 *
ExpPF4			
ExpPF5	rear parcel shelf	to order + VAT	222.77 *
ExpPF6	rear scuttle	to order +VAT	87.91 *

ExPF7	rear transom outer skin	to order +VAT	160.85 *
ExPS1-2	door skin alloy RH-LH	to order +VAT	319.95 *
ExPS4-5	door skin lower RH-LH	to order +VAT	72.74 *
ExPS6-7	FR outer wheel house repair RH-LH	to order +VAT	156.48 *
ExPS8-9	RR outer wheel house repair RH-LH	to order +VAT	155.90 *
ICL1	floor panel RH-LH	10	80.00 *
ICL3	front wing outer RH-LH	1	350.00 *
sheet34	1mm sheet steel, approx 4' x3'	3	20.00 *
7200164/ CW7	hanger number plate front galv	16	4.00 *
7200164/ ICL3	hanger number plate fr stainless	1	6.00
CW8	bkt no. plate for Sport lid powder coat	9	10.00 *
CW9	bkt support for above on g-fibre lid	9	1.00 *
7210056-7/ DT1	bkts no. plate for Sport lid stainless pr	1	16.00
JD	full rear wing RH-LH	ask	450.00
JD	3/4 rear wing RH-LH	ask	380.00
KL12	front wing rear fillet section RH	1	65.00 *

### Van and Husky

*Please ask for delivery cost on larger panels, repair sections and radiators.*

### Californian, Chamois Coupé and Stiletto

#### Good used Items

*nothing at present*

#### Some re-manufactured panels can also be obtained from:

ICL: Imp Club Ltd., c/o Bob Allan  
e-Mail: [spares@theimpclub.co.uk](mailto:spares@theimpclub.co.uk)

or

Exp: Ex-Pressed Steel Panels Ltd. c/o Michael McColgan  
Ickornshaw Mill, Cowling, nr. Keithley, W. Yorks. BD22 0DB  
Tel: +44 (0)1535 632721; Web: <http://www.steelpanels.co.uk>

10% discount from Ex-Pressed Panels to Imp Club members with proof of membership.

or

RP: Radford Panel Company Ltd. c/o F.E. Mowatt  
1 Blick Road, Heathcote Industrial Estate, Warwick CV34 6TA

Tel: +44 (0)1926 313801

or Malcolm Anderson or Ian Toon who are stockists.

We also have various assorted interior and exterior trim strips and door cappings. Please let us know what you need and we'll check the stock. Trim is getting hard to find, but you might be lucky!

#### Trim, Mouldings etc.

7204097	MkI rear side LH	3	18.00
7208019	early trim number plate surround ends (pair)	1	18.00
7206510	Super rear wing RH	5	15.00
7206511	Super rear wing LH	26	15.00
7210305	front grille Super	2	25.00
7206516	front grille Californian	6	25.00
7210772	front grille Chamois (slight damage)	1	25.00
7208133-4	end cap grille RH-LH Chamois	1	8.00
7208133-4	end cap grille RH-LH Chamois s/h	3	6.00
7210306	end cap grille RH-LH Super	2	6.00
	door side mldg DeLuxe	1	12.00
	front side mldg DeLuxe	1	15.00
7207064	mldg, Chamois long thin curved	4	18.00
7208011	Chamois RH front wing lower	1	15.00
7208012	Chamois LH front wing lower	7	15.00
7208013	Chamois RH rear wing lower	1	18.00
7208014	Chamois LH rear wing lower	7	18.00
7208015	Chamois RH front wing upper	3	12.00
7208016	Chamois LH front wing upper	1	12.00
7208017	Chamois RH rear wing upper	3	15.00
7208018	Chamois LH rear wing upper	3	15.00
7208025	Chamois upper-lower no. plate	4	6.00
7208915	trim mldg front	2	8.00
7204168	mldg centre finisher hatch surround	2	3.00

#### Good used Items

deLuxe side mldgs chrome (set6)	1	40.00
Super side mldgs in black (set6)	1	40.00
Sport-Super side mldgs in red (set6)	2	40.00

## 14 Body Fittings

We have sourced modern laminated and heated glass windscreens and are currently investigating re-manufacture of rear screens (hatch).

Heated screens carry a warranty of 90 days on the element. Water is the biggest problem for heated glass. It is very important that no water can get to the edge of the glass or the element will start to fail very quickly. All rubber fit screens must be sealed with the correct grade of non-setting windscreen rubber fit sealer, such as INDASA. If this is not done the warranty will be void. For wiring diagram click here.

Screens can be posted within UK at an extra cost of around £44. For shipping overseas please ask. We may refer you to our supplier.

Door cards and rear trim panels are now available in an IMProved plastic material that will not warp when it gets damp. You can cover them with your favourite vinyl or buy the kits from Lesley Smith (see below). Rear door pocket base and roof trim in same material too.

**Note:** Re-conditioned items carry a replacement warranty for six months from time of sale. If you are not happy with what you have received, please contact us immediately.

L72879A	wiper drive pinion and spindle (wheelbox) <i>includes spacer, seal and nut</i> <i>MkI type also possibly available</i>	4	28.00 *
P.45645	nut for spindle	10	2.00 *
5063408	9122106 seal spindle outer silicone 5/8" <i>new IMProved! also available in blue</i>	36	1.00
7080064	spacer spindle rubber 5/8" x1-3/8"	10	1.00
	wiper drive tube (car set)	1	20.00
	trunnion+nut wiper rack tube	1	
L743235	wiper drive rack 43-1/2"	1	13.00 *
7080444	drive gear 14W 105 degree	2	25.00 *
	strap and pad fitting kit	1	12.00 *
7200006	bolt bumper chrome (set of 4) 1"	on order	8.00 *
	mirror head larger, slight tarnish	1	10.00
7080313	lock barrel door RH with keys	1	20.00
7080315	lock barrel with key RR hatch	1	18.00
	O-ring RR hatch lock	20	10p
key1	key RL, RM or FS please state reqd.	91	3.00
7080234	rivet chrome 1/4 vent light hinge	22	30p
7096059	1/4 vent light glass saloon late	2	4.00
7096069	ash tray early Super-Sport	2	12.00
7096079	roll pin 1/4" door hinge w- washers (set 4)	12	6.00
7200005	bumper iron bkt rear	1	5.00
	screw 5/16 UNF x1" bumper bkt to body (ss, pair)	6	2.00 *
7200036	square nut for washer jet	29	60p *
7200119	ash tray early Imp	10	12.00
7200170	T-piece w-screen washer	4	2.00 *
7200295	rubber buffer int mirror stem to w-screen	81	1.50
9119050	rubber buffer engine lid top	60	3.00
2216538	rubber buffer engine lid bottom edge	40	3.00
7200448	screw no.8 handle to hatch frame		
7200872	chrome bezel FR grille fixed (no badge)	2	18.00
	wing nut 3/16 UNF ss for dash pads MkI-II	6	1.00 *

7202008	check strap door re-furbished	to order	18.00
7203107	hinge plate door lower w- screws	8	18.00
7204004-5	joint card bonnet hinge (set4)	16	5.00
7204146-7	RH3 rear hatch stay re-conditioned (pair) <i>exchange surcharge £10 refunded on return of old items</i>	on order	95.00
7204019	joint card for door handle (pair large for 2 handles)	14	5.00
7207463-4	door interior remote and lock early, RH-LH	10	25.00
7204059-9	door striker early, LH only	4	12.00
7204071	waist seal fluffy door to glass	8	6.50 *
7204072	waist seal door outer rain strip	10	18.00 *
7204109	screw chrome for seat strap	6	2.00
7208981	rubber diaphragm seat 15-3/4" with hooks	to order	17.50 *
7208981	rubber diaphragm seat 14-1/2" x13" with hooks	to order	24.00 *
7204111	return spring bonnet latch	14	2.00
7204117	rubber retainer for bonnet stay <i>also fits Van oil filler lid</i>	30	5.00
614107	plastic retainer for bonnet stay (late)	4	4.00 *
	valve-filter one way for washer bag	3	4.00 *
7204127	pin 1/8" x5/8" int. door handle	120	15p *
7204194-5	seal 1/4 vent light saloon, new re-made (pair)	ask	120.00
7204194-5	seal 1/4 vent light coupe, new re-made (pair)	ask	120.00
7205007/ 174	clip int. light cable to w-screen header	30	30p
7205018	washer sealing rear hatch lock assy	10	55p
7205274	handle exterior door LH	2	37.50
7207354	seal rubber w-screen saloon	1	36.00 *
7205266	filler strip w-screen chrome effect	7	9.00
7204135	closing finisher w-screen filler	2	1.00
7204139	striker plate RR hatch lock	23	1.50
7205250	clip rear body finisher	45	90p *
7207394	handle winder late	5	6.00
	trim clip upholstery	12	30p
7200761	seal 7" h-lamp re-made (pair)	ask	32.00
9143308	rivet expanding black h-lamp seal or glove box	102	40p
7209279	stubber-spring ash tray late	1	80p
7210526	O-ring seal washer jet chrome finisher	26	50p *
7210687	seal rubber washer jet outer	32	15p *
7205198-9	door card plastic non-warp early	on order	15.00
7205198-9	door card plastic non-warp late	8	15.00
7205200-1	rear side trim card plastic non-warp	1	10.00
2284922	header trim card plastic saloon RR w- clips	6	10.00
7209716-7	cant rail trim card coupe w- clips	4	12.00
7209230/ 69	header trim card coupe FF-RR w- clips	3	9.00
	lower rear trim card coupe w- clips	ask	10.00
	<i>cover cards with own vinyl or other finish or see below</i>		
7205135-6	rear door pocket base plastic	8	4.00
	capping assorted door etc. MkI-II	6	ask
	capping trim rear MkI-II	2	ask

Tex U71300	wiper arm adjustable 5.2mm (pair)	2	30.00 *
Tex U71353	wiper arm 5.2mm (pair)	3	30.00 *
Arman	wiper blade 5.2mm 12" (pair)	4	24.00
Tex B05012	wiper blade 5.2mm 12" (pair)	8	24.00 *
	wiper blades 12" (odd one)	2	10.00
	wiper blades 12" std saloon black (pair)	5	8.00
	wiper blades 12" black (odd one)	4	3.00
Tex U77300	wiper arm adjustable 7.2mm (pair)	2	30.00 *
Tex U77367	wiper arm 7.2mm (pair)	4	30.00 *
Tex B12312	wiper blade 7.2mm 12" (pair)	1	24.00 *
	wiper blade 12" 7.2mm ss (pair)	1	24.00
	wiper blade 13" 5.2mm(pair)	8	24.00
Tex B12313	wiper blade 7.2mm 13" (pair)	on order	24.00 *
Arman13	wiper blade Arman 7.2mm 13" (pair)	4	24.00
Lucas13	wiper blade Lucas silver enamelled 7.2mm 13" (pair)	on order	20.00 *
	wiper blade refill pack 13" (pair)	11	5.00
Tex B12814	wiper blade 7.2mm 14"	1	10.00 *
9003045	screw 1/4 UNF x1/2" plate under floor (ss set8)	3	3.00 *
	bolt 1/4 UNF x1-1/4"	8	80p *
7209079	glove box lock and key MkIII	2	20.00
7209716	check strap glove box MkIII IMProved w- rivets	3	3.00
7211386	rear hatch seal inner to frame	1	20.00
7204088	rear hatch seal to aperture	9	18.00
7205022-3	rear side window rubber seal saloon (pair)	7	80.00
	domed nut rear hatch stay	55	60p
71803218	door aperture seal (3.9m per side)	5	18.00
7204126	seal bonnet, 1.6m	5	10.00
7206686-	window channel Furflex seal (set3 per door)	12	14.00
	bumper blade RR sport type	5	120.00
7200013	h-lamp mounting yoke RH-LH	10	5.00
7200015	h-lamp mounting bkt stop MkI	1	1.50
7208125	h-lamp yoke pivot	1	1.50
7210656	windscreen laminated	to order	135.00
7210656+	windscreen top tint	to order	160.00
7210656+	windscreen heated laminated	to order	240.00
7210656+	windscreen laminated Monte Carlo	2	250.00
	<i>windscreens need to be collected</i>		
	<i>top tint 25.00 extra, please ask</i>		
9235161	screw 5/16 UNF x1" csk for door hinge	34	2.00 *
	screw 5/16 UNF x1" transom (ss, set4) w- washer	2	3.00 *
	<i>will supply 5/8" and 3/4" size</i>		
	no.6 raised head Phillips self tapping screw 5/8" (ss)	45 *	25p
	no.6 raised head Phillips self tapping screw 3/4" (ss)	50 *	25p
	no.6 cup plain screw trim finisher	38	35p *
	no.8 raised head Phillips self tapping screw 1/2" (ss)	40	30p *
	no.8 raised head Phillips self tapping screw 3/4" (ss)	40	35p *
	no.8 cup small plain screw trim finisher	30	40p

	no.8 pan head Phillips 5/8" door pocket or rear baffles (ss)	25	20p *
9056038	no.6 flanged Phillips screw black 5/8"	30	30p *
	no.8 flanged Phillips screw black 1/2"	17	25p *
	no.10 flanged Phillips screw black 3/4"	25	50p *
	no.6 spire U-clip small	150	15p *
	no.8 spire U-clip	52	20p *
	no.10 spire U-clip	34	35p *
	cup star screw trim finisher	7	20p *
	screw 1/4 UNF x1" pan head	4	50p *
	screw 1/4 UNF x1" csk for striker (ss)	6	1.00 *
9131119	clip metal trim pad above hatch	21	50p *
9131180	clip door card	60	45p *
9131194	clip plastic RR/ side roof trim pad coupe	15	70p *
9143305	truss-head rivet wheel arch covers	11	20p
9143322	truss-head rivet finisher and parcel rail fix	186	15p
9143387	truss-head rivet finisher	200	15p
9178579		6	
	screw 3/16 UNF x5/8" chromed	20	30p
	screw 3/16 UNF x1/2" (ss)	51	40p *
	screw 3/16 UNX x5/8" for lower FR grille	16	70p *

#### Badges, Clips etc.

	front chromate grille with red centre MkI		ask
	"HILLMAN" silver letters with black backing for front panel	98	1.00
	<i>glues onto Chrysler aluminium front panel</i>		
7096002	clip ext mldg 5/16" square, deLuxe or Stiletto	300	65p *
	<i>also fits RR hatch surround mldg early type 20x reqd.</i>		
	<i>also fits RR no. plate surround mldg 12x reqd. and rubbing strips</i>		
7096040	clip mldg, v.small Chamois IMProved (pack 100)	12	15.00
7200427	rivet exterior trim early DeLuxe	10	10p
7208009	clip nut ext side plastic mldg	132	35p
7208290	J-type spire captive nut RR waist finisher rear tag	5	1.00
7208291	spire clip interior waist finisher int. to door	49	25p
7211372	clip mldg 3/4" rectangular plastic Super	102	90p *
	"SINGER" pressed aluminium w- black paint s/h	2	12.00
7209007	"SUNBEAM" chrome script FR or RR panel	18	15.00
	"CHAMOIS" badge FR grille in chrome housing (fixed)	1	25.00
	"SPORT" door badge plastic insert s/h good	1	12.00
	"MARK 2" door badge plastic insert NOS	1	10.00
	"MARK 2" door badge plastic insert s/h	2	6.00
7211680	"SPORT" rear wing rectangular side badge late s/h	1	18.00
9132400	clip for engine lid rubbing strips	3	65p
9034097	nut fastner for engine lid rubbing strips	695	05p
9034154	nut black plastic	130	05p
9096070	washer, rad stone guard	12	25p
9129586	clip mldg 5/16" 3-leg plastic MkIII deLuxe or Stiletto	70	45p *

9130018	clip D-shape large seat cover	6	30p
9130038	spire clip large	3	15p
9130041	clip waist seal outer (pack of 12)	4	5.00 *
9130042	clip rectangular seat cover	20	20p
9130066	clip rear pocket finisher or bonnet seal ends	3	25p
9130728	clip waist seal outer thicker type (pack of 12)	4	5.00 *
9132412	stud tee DeLuxe trim	10	25p
5221253	friction bush for most badges 3/32"	160	25p *
9132946	friction bush for badge 1/8"	45	30p *
9132915	friction bush for badge 3/16" MkIII	9	35p *
9132999	spire nut RR interior waist finisher to body	9	25p
9178589	clip waist seal inner (pack of 12)	3	5.00 *
9620005	spire nut flat remote bonnet lock	84	20p
	clip RR hatch mldg MkIII, 8mm Volvo type	23	1.00 *
	retainer plastic nut FR grille MkIII	130	15p
9020244	spire nut no.8 sun visor or int mirror screw	20	40p *
	<i>Following are un-identified</i>		ask
	plastic square with hole black	20	
9129586 ?	round plastic clip with slot	75	
	star rivet	11	
	rubber washer	92	
	plastic cap nut white	1	
	metal rings		
	rubber spacer-stop	10	
7100327 ?	rectangular metal plate with hole	41	
	rectangular metal plate with hole	10	
7208008 ?	mushroom clip white	95	
9132412 ?	ditto deLuxe ?	10	
7178579	flat metal plate incl. stud anodized	9	
	posi screw self tap v. small interior trim ?	164	
	posi screw csk self tap small interior trim ?	54	
	posi ch screw rear hatch lock etc. 1/8" x 3/8"	32	
	ditto longer	27	
	posi screw self tap larger	11	
	csk screw 1/8" x 1/2"	44	
	cheese head posi screw self tap v. small 3/4"	290	
	bolt 5/16 UNF x 1"	95	
	rivet 1-1/4" with split end	10	
	nut thick 1/2" sq tapped centre	66	
	ring dowel ?	4	
	spacer small	9	
	spacer medium	14	
	bolt short 5/16 UNF	10	
	pipe clips incl posi self tap screw		
	pin ?		
	posi cs screw 1/4 door lock mechanism	16	
	O-ring	5	

	screw 1/4 UNF x3/4"	6
	screw 1/4 UNF x1"	5
9096670	small washer	12

We are now able to supply a full range of grommets and bungs to fit the Imp body shell. You will need to tell us the size and qty required as cars may vary. We buy trim clips, o-rings, grommets and similar items in bulk, so that we can offer them to Club members at near to cost price. We can add to the range for special requirements, please tell us what you need including the size. The types available are as follows.

**open:** standard rubber grommet, e.g. for brake pipes and cables;

**blank:** rubber to fill holes, can be perforated for pipes, cables etc.

**PVC:** PVC blanking, e.g. for floor and sill bungs;

**wiring:** Lucas soft rubber type for harness, hoses etc.

**sleeve:** special, e.g. for wiper rack tube through bulkhead, may be hard to obtain.

#### Grommets etc.

B16	5/8" bung floor plastic RR black		50p *
7205084	1" bung floor plastic FR-RR	22	70p *
7211173	oval bung RR slinging holes	on order	TBA
7211174	oval bung FR slinging holes	on order	TBA
BG32	blanking for heater-horn box top	32	50p *
L859341	Lucas type 1/2" cables RR	21	50p *
L859059	Lucas type 3/4" for horn cable and clutch pipe	6	70p *
L806443	Lucas type 7/8" clutch pipe RR	6	1.10 *
L863123	Lucas type 1" hydraulic pipes FR	11	1.00 *
L54944431	Lucas type 1-1/4" harness FR	10	65p *
7200504	L859061 Lucas type 1-3/8" hose FR+RR	4	1.60 *
9118503	L862217 Lucas type 1-1/2" harness RR	1	3.30 *
1045489	Lucas C5774A wiper rack 1-1/4" "volcano"	5	3.60 *
??	heater control cable through bulkhead		
G10	0.4" cables FR+RR bulkhead	19	20p *
C551	1/2" fuel pipe FR	20	80p *
G14	9/16" fuel pipe FR	17	20p *
G16	5/8" speedo cable thru floor and rack support	10	25p *
G22	7/8" acc cable through floor		30p
G32	1-1/4" open grommet	8	50p *
13988500	plug blank metal 1" RR parcel shelf	15	1.00 *
P32	plug blank metal 1-1/4"	1	1.20 *

**Vinyl, Trim etc.**

7065806	cushion cover FR RH coupe Red 192	2	15.00
7065819	squab cover RR coupe Red	1	15.00
7065821	squab cover RR coupe Red	1	15.00
7065896	cushion cover RR LH coupe Ber Blue	1	15.00
7065905	cover seat RR coupe Red 192	2	15.00
7065998	cushion cover RR mid-Green	1	20.00
7066012	cushion cover rear Red 192	2	20.00

**Californian, Chamois coupe and Stiletto**

7209034	“CHAMOIS COUPE” wing badge black s/h good	3	15.00
	“CALIFORNIAN” wing badge s/h good (black)	1	15.00
7209390	screen surround finisher	10	2.00
7211471	windscreen laminated	1	150.00
7211471+	windscreen heated laminated <i>windcreens need to be collected top tint 25.00 extra, please ask</i>	to order	240.00
9020046		158	
9129605/ 5240454	5/16” mldg clip (metal) Stiletto	184	15p

**Van and Husky**

7206356	striker nylon tailgate lower	19	5.00
	RR lock body	1	

**Good used Items**

	see s/h above plus the following		
	hatch stay working s/h (pair)	2	45.00
	RR air vent s/h	4	7.50

**Soft Trim**

LS1	head lining saloon 3-bar	ask	70.00
LS2	head lining saloon 4-bar	ask	80.00
LS3	head lining coupe	ask	85.00
LS4	head lining Husky	ask	115.00
LS5	sun visor re-covered	ask	35.00
LS6	rear wheel cover (pair)	ask	35.00
LS7	FR+RR trim card covers (set4)	ask	65.00
LS8	FR+RR trim card covers plain (set4)	ask	40.00
LS9	h-brake gaiter	ask	17.00
LS10	carpet rear load area (2 pieces)	ask	40.00
LS11	carpet (10 piece set) basic	ask	75.00

LS11+ carpet (10 piece set) tufted ask 100.00

### Interior trim kits can be obtained from:

LS: Lesley Smith Imp Interiors, Newport, Wales – contact details in Impressions magazine.

Mob: 07887 591634:

e-Mail: philgsmith@live.co.uk.

Head lining kits for Imp saloon, coupe and now Husky. Vinyl cut ready to fit, also rear panel plus four side pieces on coupe. Samples available on request. Contact to discuss as several options are available at various prices from £78.50.

Door card and rear side panel replacement vinyl covers (plain), black or red (maroon, green or blue at extra cost), £43 set of 4. Door card cover Super style with welded seams £69. Use to cover our non-warp trim cards.

Sun visors re-covered, £55 per pair.

Also available, vinyl covers for rear wheel arches, red or black, (maroon, green or blue at extra cost) £38 per pair.

Hand brake gaiter £17.

Please contact for other requirements including seat covers, full upholstery and carpet sets which are now available.

## 15 Special Accessories

### Accessories and Other

	fuse holder plastic in-line	5	1.20
7200497	bonnet cable locking with keys	2	25.00
7100101	lock tab crank pulley for starter dog	20	1.00
GWW102	w-screen washer plunger plastic or aluminium, no bkt	4	12.00
AWP23	w-screen washer bag with electric pump kit	2	16.00 *
75066233	electric screen wash separate pump-motor relay, 12V 20A	3	8.00
	relay, 12V 20A	1	4.00
L921	56540 Rearguard fog lamp incl bkt	1	10.00
DLS2400	Raydyot aux driving lamps rect (pair)	1	40.00
5169	Wipac reverse lamp round flat fitting	1	18.00
	clock rectangular	1	8.00
L573645/ 574781	lens and gasket aux repeater orange	3	3.00
L734	aux repeater orange assy	1	6.00
	spare lens for L555	1	2.00
	cig lighter outer and knob only	2	3.00
	cig lighter complete	1	10.00
	caravan flasher	1	10.00

71248335	lamp wire red	1	1.20
	lamp wire long green	1	1.20
7200498	engine lid lock kit with bkt and keys, Chrysler type	1	30.00

#### Miscellaneous

	bolt chrome seat belt	6	1.50
	seat belt fitting parts assorted late	6	ask
SB200	seat belt kit pre-1969 (pair) <i>217cm belt plus 47cm webbing to buckle</i>	to order	50.00 *
SB300/30 or /45	seat belt kit later type (pair) <i>217cm belt plus 30cm or 45cm "flat" stalk</i>	to order	75.00 *
SB514/30 or /45	seat belt kit retractable (pair) <i>265cm belt plus 30cm or 45cm "flat" stalk</i>	to order	100.00 *
	pipe and fitting to engine for Smiths oil pressure gauge	to order	30.00
7200643	oil pressure gauge Smiths electric kit w- sender and 1/2 BSP adapter	5	100.00
Carpet1	carpet set (Blenheim range, polypropylene)	ask	178.80 *
Carpet2	carpet set (Wessex range, wool-nylon)	ask	270.00 *
Carpet3	carpet set (Kensington range, wool) <i>various colours, order direct from Coverdale Carpets</i>	ask	351.60 *
	rear carpet original brown (late)	1	20.00
	auxillary switch panel (for sw + warning light)	1	2.00
	radio aerial retractable	2	10.00
	chrome over rider w- buffer	3	30.00
	glass replacement bonnet mirror	1	4.00
	Desmo 168 bonnet mirror, arm only	1	10.00
	bonnet mirror NOS	1	20.00
GAM115	1/4 light mirror clip on (each)	to order	23.00 *
M68990-1	Tex chrome door mirror (pair)	1	to order *
MTR01	Tex torpedo door mirror (pair)	to order	45.00 *
MB106F	Tex Viewmaster springback B1 140 x90mm rectangular head (pair)	to order	70.00 *
MO106F	Tex Viewmaster springback O1 125 x65/85mm oval head (pair)	to order	70.00 *
MR106F	Tex Viewmaster springback R1 115mm round head (pair)	to order	70.00 *
MR109F	Tex Viewmaster springback R1 115mm round head (pair)	1	70.00 *
MS106F	Tex Viewmaster springback S1 110 x70/100mm tarpezium head (pair)	to order	70.00 *
MT106F	Tex Viewmaster springback T1 110 x70/100mm rectangular head (pair) <i>for convex glass please add £5.00</i> <i>other stem types available to order</i>	to order	70.00 *
2247083	Tex mirror head oval	1	5.00
BS05	Lucas style battery isolator switch	4	15.00 *

#### Carpet sets can be obtained from:

Coverdale Carpets

Coverdale House, 6 Wetheral Close, Hindley Industrial Estate, Hindley Green, Wigan WN2 4HS

Tel: +44 (0)1942 255535; e-Mail: [sales@carcarpets.co.uk](mailto:sales@carcarpets.co.uk); Web: <http://www.carcarpets.co.uk>

Coloured carpets 10% extra unless priced separately. LHD also available.

Lesley Smith Imp Interiors, Newport, Wales – contact details in Impressions magazine.

Mob: 07887 591634:

e-Mail: philgsmith@live.co.uk.

Basic carpet set £75; tufted £115; 2-piece for rear load area £40.

**Finally, some oddball non-Imp parts in case anyone is interested:**

#### Non-Imp Parts

C40	Solex C40 ADDHE carbs s/h (pair) ALFA ROMEO	1	100.00
C40	Solex C40 DDH carbs s/h (pair) ALFA ROMEO	1	100.00
CD150	Stromberg CD150 carbs NOS (pair) TRIUMPH	1	250.00
Dellorto	Dell'Orto FZD 32/28 carb NOS FIAT or MINI?	1	200.00

## 16 The Specialist Panel

In addition to our own spares business, the Imp Club Ltd. aims to offer a wide range of advice on spares and services to owners of Hillman Imps and derivatives. In order to do this we have created a *Specialist Panel* of professionals who have long experience of working with Imps or supplying parts for them.

Information on what is available from the Panel will be reviewed from time to time, as will the accumulated information on alternative parts from other cars and parts re-manufactured or requirements for sourcing. If you know of anyone offering particular services, or yourself wish to feature in this list, please contact the Spares Coordinator.

The following information is given for each panel member.

### Title

Name:	Name
Contact:	Postal address (snail Mail)
Telephone:	Other contact (Tel, Fax, e-Mail, Mob, Web, ESP, Pidgeon, etc.)
Description:	General area of specialisation, e.g. body panels, engines, gearboxes, stuff, competition work, etc.
Hours:	Hours during which willing to receive calls. Visit by appointment only (obviously!)

### Graham Anderson

Name:	Graham's Imp Parts
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Contact: Graham Anderson, Carrington Road, High Wycombe, Buckinghamshire HP12 3HS  
 Telephone: Mob: 07876 022630; e-Mail [ganderson888@aol.com](mailto:ganderson888@aol.com)  
 Description: Used and re-conditioned spares for Hillman Imps  
 Hours: Please contact during normal hours. Visitors only by appointment please.

### Malcolm Anderson

Name: Malcolm Anderson Imp Parts  
 Contact: Malcolm Anderson Workshops, Bay House, Main Road, Norton Fitzwarren, nr. Taunton, Somerset TA2 6QS  
 Telephone: Tel: +44 (0)1823 350360; Fax: +44 (0)1823 350370; e-Mail: [malcolmimps@aol.com](mailto:malcolmimps@aol.com); Web: <http://www.malcolmanderson.co.uk>  
 Description: Largest stockist of Imp related spares. Many re-manufactured parts. Any Imp work undertaken. Transaxle specialist. Breaking many Imps, large new and used parts in stock, all Imp servicing and MOT preparation. Rally car preparation. Vast knowledge of technical information! Has taken on Imp stock and business from Brian Wright (Peugeot Talbot International) and Dave van der Vlist (Dutche Components).  
 Hours: Phone up to 9am-5:30pm monday to friday only please, Fax or e-Mail 24 hrs

### Auto-Trim

Name: Auto-Trim Systems  
 Contact: Ask for James Williams (Imp Club member). Forward Park, Sheene Road Gorse Hill Industrial Estate, Beaumont Leys, Leicester LE4 1BF  
 Telephone: Tel: 0116 216 9920; e-Mail: [sales@auto-trim.co.uk](mailto:sales@auto-trim.co.uk); Web: <http://www.auto-trim.co.uk>

**Description:** This family owned business established 1968 has been trading for nearly half a century specialising not only in car trimming and renovation of car interiors but also in marine, bus and coach, light aircraft, motor sport and many other miscellaneous fields. We service the trade as well as the private sector, and we have an excellent reputation amongst all. Our aim is to keep giving a very high quality of service with that professional approach our customers have come to expect. We are ever expanding and have in recent years been appointed main distributorship for Recaro and their UK repair centre, we also distribute many other industrial seats. This not only makes us a trim centre but also a major automotive seat supplier to the UK and abroad, the supply of seats is handled through our seating division "Capital Seating" which was formed in 2001 to handle the ever increasing demand on our resources. All our hard work was rewarded in 2006 by being the winners of the Coutts Banking "Best Family Business" northern region.

**Hours:** Normal work hours

## **Bestek**

**Name:** Bestek Crawley Ltd.

**Contact:** John Best, Tinsley Green, Crawley

**Telephone:** TBA, try b3stj on e-Bay

**Description:** For decades supplied Reg Patten and Dave at Dutche components, still in touch with Dave Botterill from Imp Service and more recently Southern Carburettors. A brand new mechanically timed Imp distributor range is being released.

**Hours:** normal hours

## **Clan Club**

**Name:** Clan Crusader Owners' Club

**Contact:** Les Elliott, 19 Cromwell Road, Newbury, Berkshire, RG14 2HP

**Telephone:** Mob: 07305 113540; e-Mail: [leselliott55@outlook.com](mailto:leselliott55@outlook.com)

**Description:** Large range of specific spares for Clan Crusader and Irish Clans including many re-manufactured items

**Hours:** week nights and weekends before 9pm

## **Roy McBride**

**Name:** CKD Boats

Contact: Roy McBride, 9 Westfort Road, North Shore, Hout Bay,  
Cape Town 7800, South Africa  
Telephone: Tel: 021 7903859  
Description: Range of services including manufacture of parts and full  
vehicle restoration.  
Hours:

### Competition Classics

Name: Competition Classics  
Contact: Ian and Mark Toon, 3 The Nook, Easton on the Hill, Stam-  
ford, Lincs. PE9 3ND  
Telephone: Tel: +44 (0)1780 756450; no e-mail, no Web  
Description: Many Imp and other spares available at competitive prices.  
Cars also, especially competition cars. Ask Ian for your  
requirements.  
Hours:

### Corley Conversions

Name: Corley Conversions  
Contact: Ben Boulton, Spring Cottage, Gaydon Road, Bishops Itching-  
ton, Warwickshire CV47 2QX  
Telephone: Tel-Fax: +44 (0)1926 612432; Mob: 07885 249847;  
e-Mail: BenBoultonHSA@aol.com; Web: [http://www.  
corley-conversions.co.uk](http://www.corley-conversions.co.uk)  
Description: Working with Imps since 1962. Ben has taken over all Imp  
related work and stock from Chesman Engineering. Many  
competition parts have been re-manufactured. Imp prepa-  
ration and tuning undertaken. Specialist in Imp engines  
for road or rally, road and race engine build and rebuilds,  
race car preparation, suspension geometry set up, new parts  
made to individual specification. Tran-X limited slip diffs  
available. GRP panels available. Close ratio gears available  
to your requirement.  
Hours:

### Coverdale Carpets

Name: Coverdale Carpets  
Contact: Coverdale House, 6 Wetheral Close, Hindley Industrial Es-  
tate, Hindley Green, Wigan WN2 4HS  
Telephone: Tel: +44 (0)1942 255535; e-Mail: [sales@carcarpets.co.](mailto:sales@carcarpets.co.uk)  
[uk](http://www.carcarpets.co.uk); Web: <http://www.carcarpets.co.uk>

Description: High quality carpet sets in a variety of material and colour.  
Imp sets in stock. Send sample or call for prices.  
Hours: normal working

### Darrian Cars

Name: Darrian Cars  
Contact: Tim Duffee, Nantglas, Llangybi, Lampeter, Dyfed, SA48  
8NW, Wales  
Telephone: Tel-Fax: +44 (0)1570 493247; e-Mail: [tim@darrian.co.uk](mailto:tim@darrian.co.uk);  
Web: <http://www.darrian.co.uk>  
Description: Building Darrian T9 and T90, supply all Davrian spares and  
various Imp special saloon and Jarvis Stiletto body panels,  
shells etc. Davrian fabricated arms also suit Imps, 10.25" disc  
brake conversions, dual circuit brake pedal boxes, competition  
advice.  
Hours: any time but after 6pm is recommended

### Heated Windscreens

Name: Ricky Evans Motorsport (glass) Ltd.  
Contact: Dan or Matthew, Unit 11, Roman Park ,Claymore, Tame  
Valley Industrial Estate, Tamworth B77 5DQ  
Telephone: E-mail: [sales@heatedwindscreen.com](mailto:sales@heatedwindscreen.com); Web: <https://www.heatedwindscreen.com>; Tel: +44 (0) 1827 283688  
Description: Laminated and heated windscreens for a wide range of com-  
petition and classic cars, also can be made to order.  
Hours: Collection by appointment.

### East Kent

Name: East Kent Trim Supplies  
Contact: Wendy, Richard or Lee. Jubilee Road, Worth, Deal, Kent  
CT14 0DT  
Telephone: Tel: +44 (0)1304 611681 Fax: +44 (0)1304 619936 Web:  
<http://www.classiccar-trim.com>  
Description: Large selection of rubber and cloth trimmings, some Imp  
parts listed. Full catalogue available (send 4x 1st class  
stamps). Contact for information and prices.  
Hours: normal working hours

### Ex-Pressed Steel Panels Ltd.

Name: Ex-Pressed Steel Panels

Contact: Michael or Rob, Ickornshaw Mill, Cowling, W.Yorks BD22 0DB  
 Telephone: Tel: +44 (0)1535 632721; Fax: +44 (0)1535 636977; Web: <http://www.steelpanels.co.uk/category/hillman/imp>; e-Mail: [enquiries@steelpanels.co.uk](mailto:enquiries@steelpanels.co.uk); Facebook <https://www.facebook.com/ExpressedSteelPanelsLtd>  
 Description: Specialist in re-production body panels for old cars, many in Rootes range. A comprehensive Imp list is available. Special prices for Imp Club members.  
 Hours: working hours

### Ibbotson Automotive

Name: Ibbotson Automotive  
 Contact: James Ibbotson, postal address  
 Telephone: Mob: 07908 138845; e-Mail: [jamesibbotson875@gmail.com](mailto:jamesibbotson875@gmail.com)  
 Description: General Imp preparation and repairs, transaxles a speciality  
 Hours: Hours during which willing to receive calls. Visit by appointment only (obviously!)

### Imp Competition Parts

Name: Imp Competition Parts  
 Contact: Mike Dent, Preston  
 Telephone: Mob: 07973 298368; e-Mail: [mikedent87@gmail.com](mailto:mikedent87@gmail.com); Web: [https://www.facebook.com/Imp-competition-parts-805304229830671/?ref=py\\_c](https://www.facebook.com/Imp-competition-parts-805304229830671/?ref=py_c)  
 Description: Competition parts made and supplied, re-build of Imps and Clan Crusaders to competition spec. Advice given.  
 Hours: Mid-week 9am-4pm. Mike works shifts and cannot take calls at work and when on nights. Phone will be on silent during the day when he is in bed.

### P.D. Gough

Name: P.D. Gough  
 Contact: Richard or Bob, The Old Foundry, Common Lane, Watnall, Nottingham NG16 1HD  
 Telephone: Tel: +44 (0)115 9382241; Fax: +44 (0)115 9459162; Web <http://www.pdgough.com>; e-Mail: [info@pdgough.com](mailto:info@pdgough.com)  
 Description: Specialist in stainless exhaust systems for all cars, type 304 18g and 16g austenitic steel. Full Imp standard and competition range available, life long guarantee.  
 Hours: normal working hours, closed friday afternoon and weekends

**Higham Auto Services**

Name: Higham Auto Services  
 Contact: Richard and Ben le Marquand, Northampton Road Service Station, Rushden, Northamptonshire NN10 6YA  
 Telephone: Tel: +44 (0)1933 412230  
 Description: Vehicle servicing, repairs and MoT preparation, new and used spares available.  
 Hours: any time work hours

**Imp Club Ltd.**

Name: Imp Club Ltd.  
 Contact: Bob Allan, Shadewood Farm, 283 Chester Road, Grappenhall, Warrington WA4 2QH, UK  
 Telephone: Tel: +44 (0)1925 267084; Fax: +44 (0)1925 603634; e-Mail: [spares@theimpclub.co.uk](mailto:spares@theimpclub.co.uk); Web: <http://www.theimpclub.co.uk>  
 Description: Working with Imps since 1977. Everything for your Imp! Re-conditioned brake and clutch components, water pumps etc. Re-manufactured items such as repair panels, rubber seals track rods and king pins available in addition to a large range of original parts when available. General Imp related technical advice and information. Many new components available including assorted body panels, trim and sundries. Second hand and new technical books and workshop manuals in stock. Ask for your requirements. Best prices available!  
 Hours: 6.00pm to 8.00pm weekdays and anytime (be reasonable!) weekends – 9.00am to 6.00pm are the best times to try at weekends

**Nigel Lenton**

Name: Classic Imp Specialist  
 Contact: Nigel Lenton, 42 Fairfield Green, Churchinford, nr. Taunton TA3 7RR  
 Telephone: Tel: +44 (0)1823 601692; Mob: 07971 443181; Web <https://www.impdoctor.co.uk>; e-mail [techniquee@gmail.com](mailto:techniquee@gmail.com)  
 Description: Imp specialist offering all services; repairs, modifications, transport, tuning. 30+ years experience, can help with any problems.  
 Hours: 6pm to 9pm monday to saturday, sometimes available during the day. Visit by appointment only.

**KMC**

Name: KIP Motor Company  
 Contact: Kip Motor Company, 2127 Crown Road, Dallas, TX 75229, USA  
 Telephone: Toll Free Order Line (US and Canada) (888) 243-0440; Information and International +1 (972) 243 0440; Web: <http://www.kipmotor.com>; e-Mail: [info@kipmotor.com](mailto:info@kipmotor.com)  
 Description: Kip Motor Company specializes in Metropolitan, London Taxi and other uncommon British 'Orphans' originally imported to USA but no longer serviced by the original factory or other major supplier. You can rest assured if you need parts, manuals, restoration, or repair for your un-common British car, Kip Motor Company is the place to call.  
 Hours: Working hours

## Maynard

Name: Maynard Ltd.  
 Contact: Mark Maynard, Unit 10, Merretts Mill, Woodchester, Stroud, Gloucester GL5 5EX  
 Telephone: Tel: +44 (0)1453 833185; Mob: 07957 855330; e-Mail: [maynardltd@uwclub.net](mailto:maynardltd@uwclub.net); Facebook: <https://www.facebook.com/Maynard-ltd-imp-engine-specialist-107538844299768/>  
 Description: Imp and Peugeot specialist. Blocks and liners machined 998cc, 1040cc, 1120cc, crankshafts re-ground, lead free conversions, new guides supplied and fitted, alloy pulley sets, Imp engine parts, all engine parts lightened and balanced, head re-surfacing including machining for Wills rings, gas flowing and porting. Also, rolling road, tuning and diagnostics, flow bench.  
 Hours: work hours 9am-6pm

## Martrim

Name: Martrim Ltd.  
 Contact: Unit 10, Millbuck Way, Springvale Industrial Estate, Sandbach, Cheshire CW11 3HT  
 Telephone: Tel: +44 (0) 127 0767 771; E-mail: [trim@martrim.co.uk](mailto:trim@martrim.co.uk); Web: <http://www.martrim.co.uk>; Fax: +44 (0) 127 0767 774

Description: Auto upholstery supplier. At Martrim, we have the specialist trimming expertise for the particular challenges involved with classic car restoration. Not only do we operate and maintain a full trimming workshop complete with all necessary facilities and tools for classic car restoration, but we also stock our very own full range of auto interior materials – making us the trimmer-of-choice for competitive pricing and quick project turnaround times.

Hours: Week days 08:00-19:00, Saturdays 09:00-12:00

### Merlin Motors

Name: Merlin Motors

Contact: Vince Frost, Chapel Street, Caerwys, near Mold, Flintshire CH7 5AE, Wales

Telephone: Tel-Fax: +44 (0)1352 720280; Home: +44 (0)1352 720617

Description: Mechanical repairs, servicing, MOT test, computer tuning, body repairs, paint spraying, petrol, tyres. Imp specialist, engine rebuilds including reboring and competition preparation, transaxle rebuilds, any form of Imp related work, many spares available both new and second hand, including some competition parts. General advice – not just Imps (but no tractors please!).

Hours: Work number 9.00am to 5.00pm weekdays, 9.00am to 12.00pm Saturday

### Will Parry

Name: Parry Precision Components

Contact: Will Parry, Aberystwyth, Wales

Telephone: Mob: 07716 428082 e-Mail: [will@parrycomponents.co.uk](mailto:will@parrycomponents.co.uk)  
Web: <https://parrycomponents.co.uk>

Description: Handmade prototype and replica mild steel exhaust manifolds. Our manifolds are hand shaped, gas welded and brazed. These techniques allow high flowing and low stress bends of varying radius, without the multiple weld joints found on manifolds produced with mainstream production techniques. We can re-create a hand made manifold for a classic vehicle from the original part where a modern manifold would not be in keeping, or help with the design of a system to suit your performance engine build.

Hours: Monday-friday, 8:30am to 5:30pm

### Reg Patten

Name: Patten Engines  
 Contact: R.S. Patten, 116 Courtney Crescent, Carshalton, Surrey SM5 4NB  
 Telephone: Tel-Fax: 020 8661 0183; e-Mail: enquiries@hillmanimpspecialists.com; Web: http://www.hillmanimpspecialists.co.uk  
 Description: Classic car and bike engines and transaxles, cylinder head and competition engine preparation a speciality, many new engine parts and general second hand spares available  
 Hours: 9.00am to 5.00pm for enquiries regarding parts and service, 4.00pm to 6.00pm for general help and advice

### Radford Panels

Name: Radford Panels  
 Contact: F.E. Mowat, F. Mann, G.F. Mowatt and L. Mowatt, 1 Blick Road, Heathcote Industrial Estate, Warwick CV34 6TA  
 Telephone: Tel: +44 (0)1926 313801; Web: http://www.radfordpanel.com; e-Mail: sales@radfordpanel.com  
 Description: Specialist in re-production body panels for old cars, many in Rootes range. A comprehensive Imp list is available.  
 Hours:

### RMS

Name: Rodwell Motor Sport  
 Contact: Stuart Brownsey, Weymouth, Dorset  
 Telephone: Tel-Fax: +44 (0)1305 775451; Mob: 07712 002578; Web: http://www.rodwellmotorsport.com; e-Mail stuart@rodwellmotorsport.com  
 Description: Machining services to trade and public – 1 off to small batch production. Wet liner blocks, full race heads, block strengthening kits. modified and billet cam carriers, steel flywheels, bronze guides, conrod and flywheel lightening, dry sump kit, Colsidro valve guides and much more!  
 Hours: 9am-5pm week days

### Scorpion Engineering

Name: Scorpion Engineering  
 Contact: Bob Allan, Shadewood Farm, 30 East View, (back of 283 Chester Road), Grappenhall, Warrington WA4 2QE  
 Telephone: Tel: +44 (0)1925 267084; e-Mail: spares@theimpclub.co.uk; Web: http://www.scorpion-engineering.co.uk

Description: Working with Imps since 1977. Restoration of Killeen designed cars especially Imp based Scorpion K19 and Mirage K18 and Fraser GT K9. If anyone has a K16 I want to know... General Imp work undertaken. Large range of re-conditioned spares available including engines, transaxles, suspension, brake and clutch components. Lots of second hand stuff too, let me know what you require. If it's broken, I can fix it, or may know someone who can! Parts modified. General Imp related technical advice and information on Imps and unusual Imp or Climax based cars and fire pumps

Hours: 6.00pm to 8.00pm tuesday, thursday and friday (I am at work); 9.00am to 6.00pm other days including weekends

### Shrigley Engineering

Name: Shrigley Engineering

Contact: Andrew Shrigley Jones, 142 Moss Road, Stretford, Manchester M32 0AX

Telephone: Mob: +44 (0)7738 473930; e-Mail: shrigleyengineering998@gmail.com; Web: <http://www.shrigleyengineering.co.uk>

Description: Specialist in historic race engines. Imp engine preparation and other precision engineering work undertaken. Machining work, manufacture of bespoke parts, engine builds, dry sump conversions, etc. – design, machine, build and test.

Hours: Normal working week days.

### Lesley Smith

Name: Lesley Smith Imp Interiors

Contact: Lesley Smith, Newport, Wales

Telephone: Mob: 07887 591634; e-Mail: [philgsmith@live.co.uk](mailto:philgsmith@live.co.uk)

Description: 3 and 4 bar head lining kits for Imp saloon, Husky and coup. Vinyl cut ready to fit, including rear panel plus four side pieces on coupé. Samples available on request. Sun visors re-covered/refurbished, rear wheel arch trim, door card covers, hand brake gaiters, load area and full carpet sets etc. Bespoke requests and trim for other classics accepted.

Hours: normal hours, be reasonable

### Colin Rooney

Name: C.A. Restoration and Fabrication

Contact: Colin Rooney, Brookside Farm, Pettridge Wood Common,  
Salford, Surrey RH1 5JJ  
Telephone: Mob: +44 (0)7515 533742; e-Mail [colsclassicresto@gmail.com](mailto:colsclassicresto@gmail.com); Facebook: <https://www.facebook.com/ColscClassicResto/>  
Description: Automotive, aircraft and boat in Reigate, Surrey. All aspects of classic car restoration, specialising in Imps  
Hours: working hours

## Vanguards

Name: Vanguards  
Contact: Lledo Collectibles, PO Box 4000, Southampton, SO14 0ZR  
Telephone: Tel: +44 (0)23 8024 8880; Fax: +44 (0)23 8024 8700  
Description: Large range of die cast 1:43 scale model cars including a big selection of Imp variants. Catalogue and order form available on request.  
Hours: